

ENGLISH

Hakki Pilke

Easy 38

FIREWOOD PROCESSOR SPARE PARTS MANUAL



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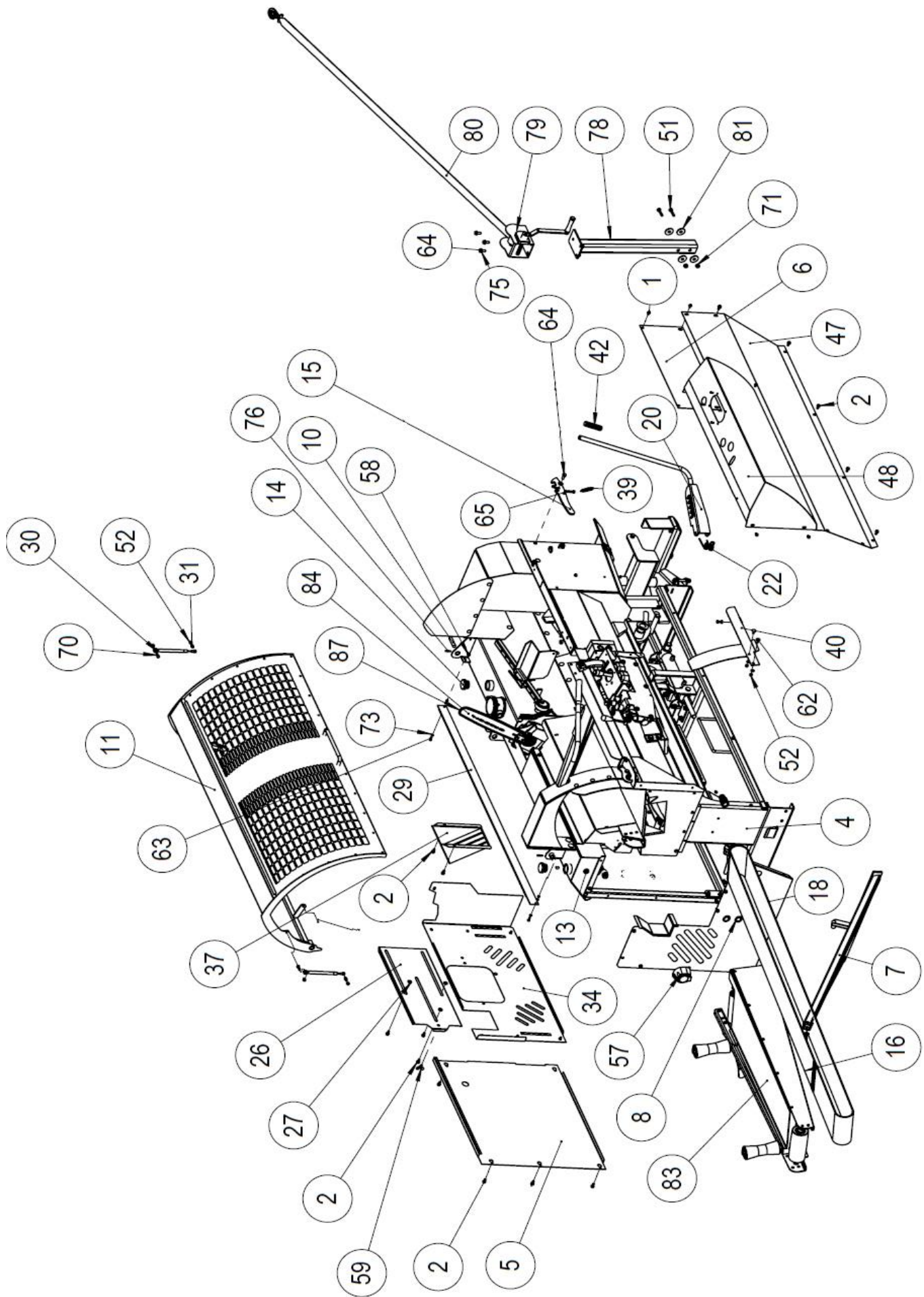
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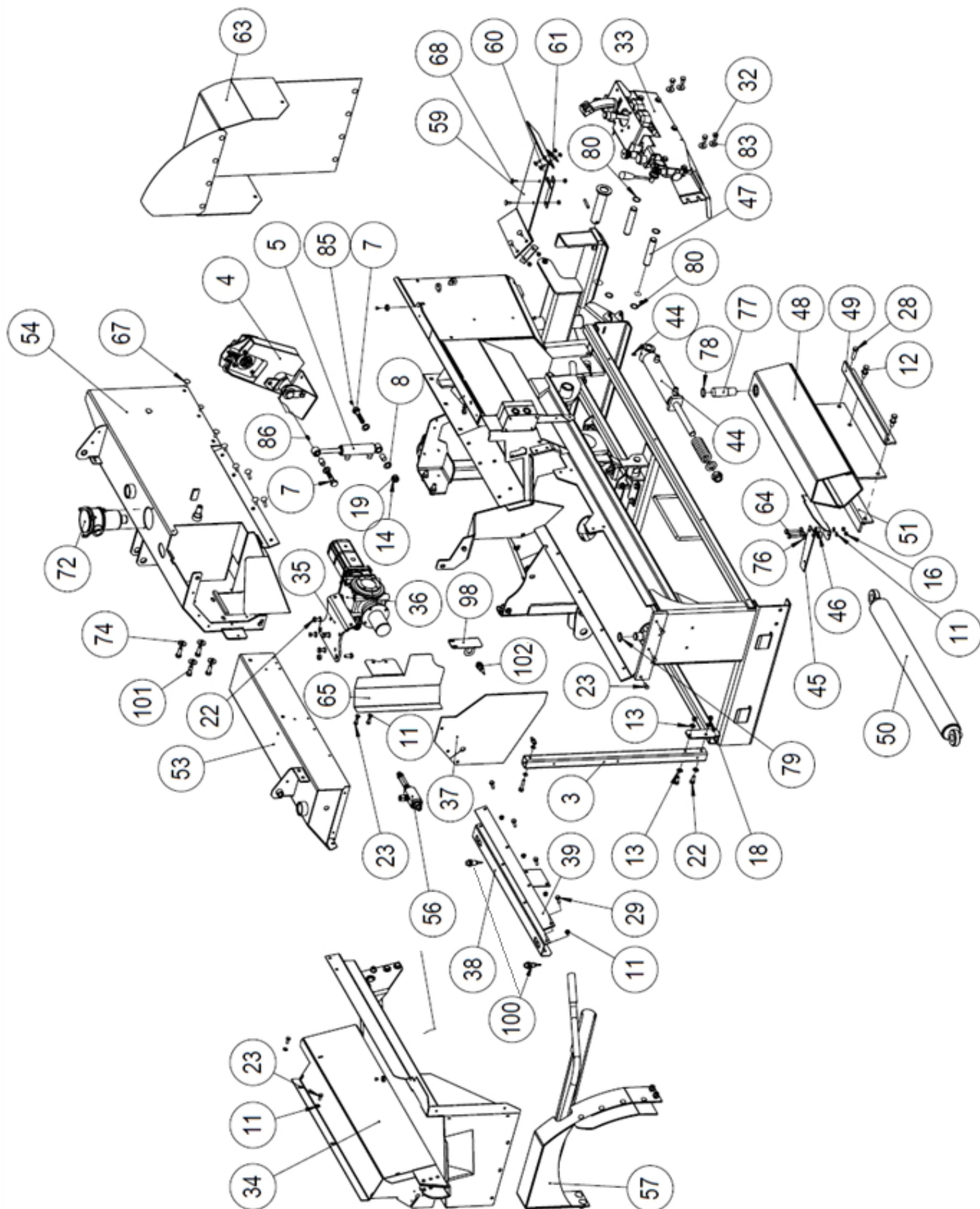
1.1 Exploded view of the machine



1.2 Machine parts list

No.	Part number_Name	Pcs
2	96172_Flange bolt M8x16	29
4	37374_Frame, tank and in-feed conveyor etc.	1
5	37455_Maintenance hatch	1
6	37463_Cover sheet	1
7	37390_In-feed conveyor support	1
8	97388_Quick coupling female 1.2 automatic	4
10	47967_Cage pin	2
11	37430_Upper guard	1
13	97446_Oil gauge	1
14	97429_Filler cap	2
15	47089_Out-feed conveyor locking latch	1
16	95128_In-feed conveyor belt	1
18	37283_End of the in-feed end	1
20	10815_Conveyor lock	1
22	95432_Double torsion spring	1
26	37513_Slide plate	1
27	37341_Insert	3
29	37447_Baffle board	1
30	95539_Gas pressure spring +95541 +95542	2
31	95550_Ball head with screw	2
32	37561_Wood length limiter	1
34	37340_Rear cover, electrically operated model	1
37	37551_Sawdust guide	1
39	95029_Draw spring Ø2x15 L=80	1
40	37546_Plate for the extra guard of the cutting blade	1
42	95034_Handle	1
47	37439_Front cover plate	1
48	37367_Control panel	1
51	96111_Hex screw 931/8.8ZN M12x90	2
52	96222_Lock nut DIN 985 M8	10
57	95201_Socket	1
58	96221_Lock nut DIN 985 M6	2
59	95264_Wing nut DIN 315 M8	1
60	96077_Spring pin DIN 1481 8x40	2
62	96187_Lock screw DIN 603 M8x20	2
63	96135_Hex screw DIN 933 M6x20	2
64	96139_Hex screw DIN 933 M10x25	13
65	96166_Hex screw DIN 933 M8x35	1
66	96150_Hex screw DIN 933 M12x60	1
70	96164_Hex screw DIN 933 M8x25	4
71	96218_Lock nut DIN 985 M12	9
73	96060_Washer DIN 125 A6	4
75	96049_Washer DIN 125 A10	17
76	96080_Spring pin DIN 1481 96080_6x30	2
78	10825_Fastening pipe for the winch	1
79	95412_Winch	1
80	95068_Winch strap with hook	1
81	96306_Washer DIN 440 M12	4
83	37631_In-feed conveyor extension	1
84	95147_Blade flange 16"	1
87	95416_Blade chain 67 links 0.325 1.5mm	1

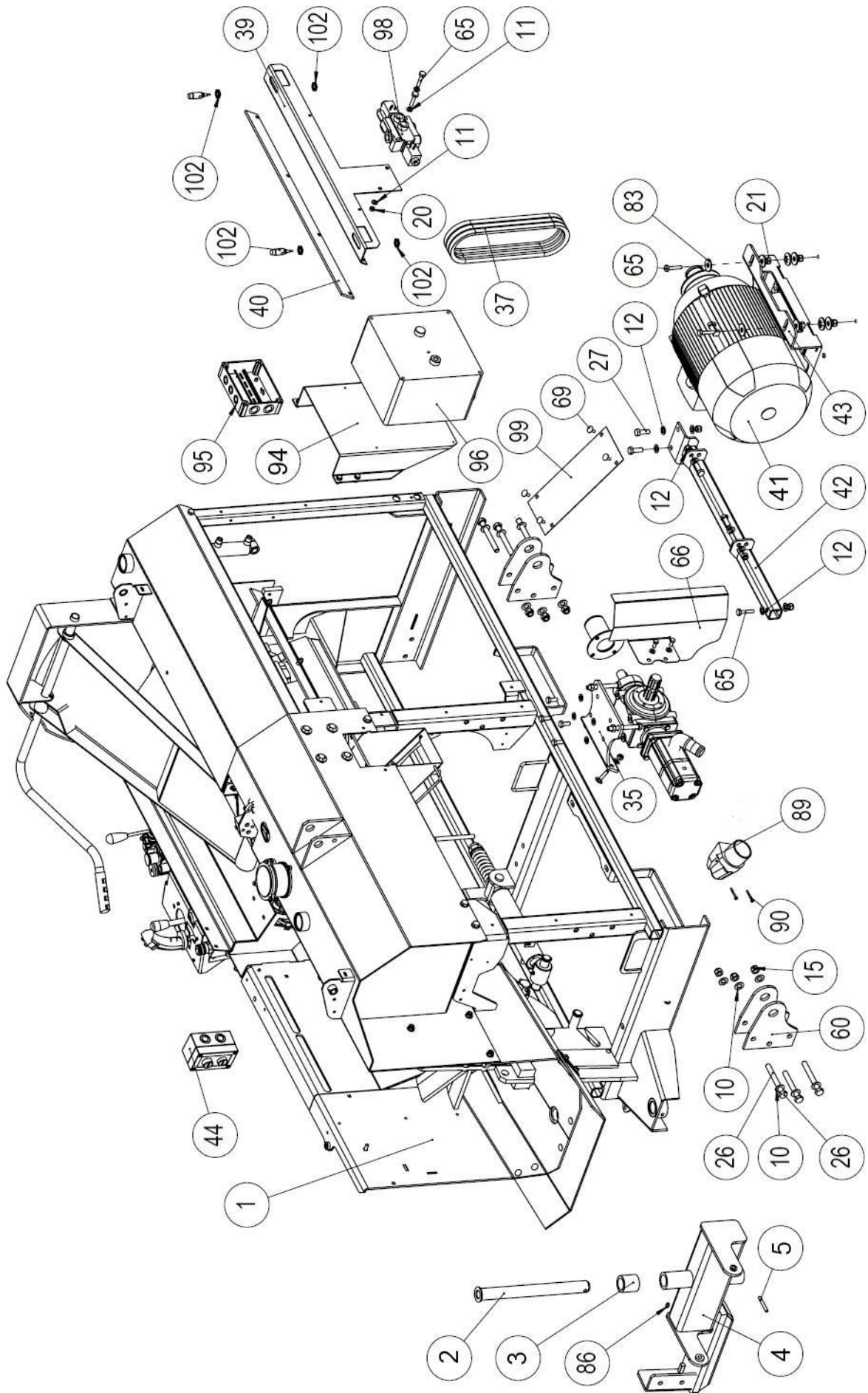
1.3 Exploded view of the frame



1.4 Frame parts list

No.	Part number	Pcs				
3	37473_Tubular beam	1		47	61180_Pin	2
4	37179_Drive end	1		48	37344_Pusher	1
5	10242_Cylinder	1		49	37007b_Slide fastener attaching plate (right)	1
7	37550_Hex screw M16	2		50	37510_Cylinder	1
8	96059_Washer DIN 125 A16	4		51	37007a_Slide fastener attaching plate	1
11	96061_Washer DIN 125 A8	42		53	37474_Chain oil tank assembly	1
12	96058_Washer DIN 125 A12	22		54	37149_Oil tank	1
13	96049_Washer DIN 125 A10	18		56	47671_Blade chain oil pump	1
14	96219_Lock nut DIN 985 M16	2		57	37600_Log press, complete	1
15	96211_Lock nut DIN 985 M14	6		59	95496_Splitting channel rubber 1X37	1
16	96222_Lock nut DIN 985 M8	8		60	37596_Rubber fastening lower plate	1
18	96068_Lock nut DIN 985 M10	12		61	37595_Rubber attaching plate	1
19	96195_Hexagonal nut DIN 934 M16	1		63	37607_Splitting blade guard	1
22	96139_Hex screw DIN 933 M10x25	7		65	37573_Belt guard	1
23	96161_Hex screw DIN 933 M8x20	16		67	96186_Lock screw DIN 603 M10x25	8
28	96149_Hex screw DIN 933 M12x45	3		68	96187_Lock screw DIN 603 M8x20	12
29	96165_Hex screw DIN 933 M8x30	6		72	97348_Filter box	1
32	96138_Hex screw DIN 933 M10x20	6		74	96253_Sesko washer M12	4
33	37467_Valve rack	1		76	96082_Washer DIN 440 M8	2
34	37319_In-feed conveyor	1		77	37013b_Pin 96	1
35	37298_Bed for the right angle gear	1		78	96240_Retaining ring DIN 472 35	1
36	95324_Right angle gear	1		79	96044_Retaining ring DIN 471 30	1
37	37345_Drive end protective mat	1		80	96042_Retaining ring DIN 471 25	5
38	37285_Sensor rack	1		83	96064_Washer DIN 9021 M10	6
39	37343_Plastic insert	1		85	96276_Lubrication nipple M8X1	3
44	60915_Splitting blade adjustment cylinder	1		86	96275_Lubrication nipple M8x1 90 GR	1
45	37347_Trigger of the splitting mechanism	1		98	37612_Sensor lug	1
46	10464_Release bushing	2		100	95536_Sensor	2
				101	96147_Hex screw DIN 933 M12x35	7
				102	95535_Sensor	1

1.5 Exploded view of frame 2

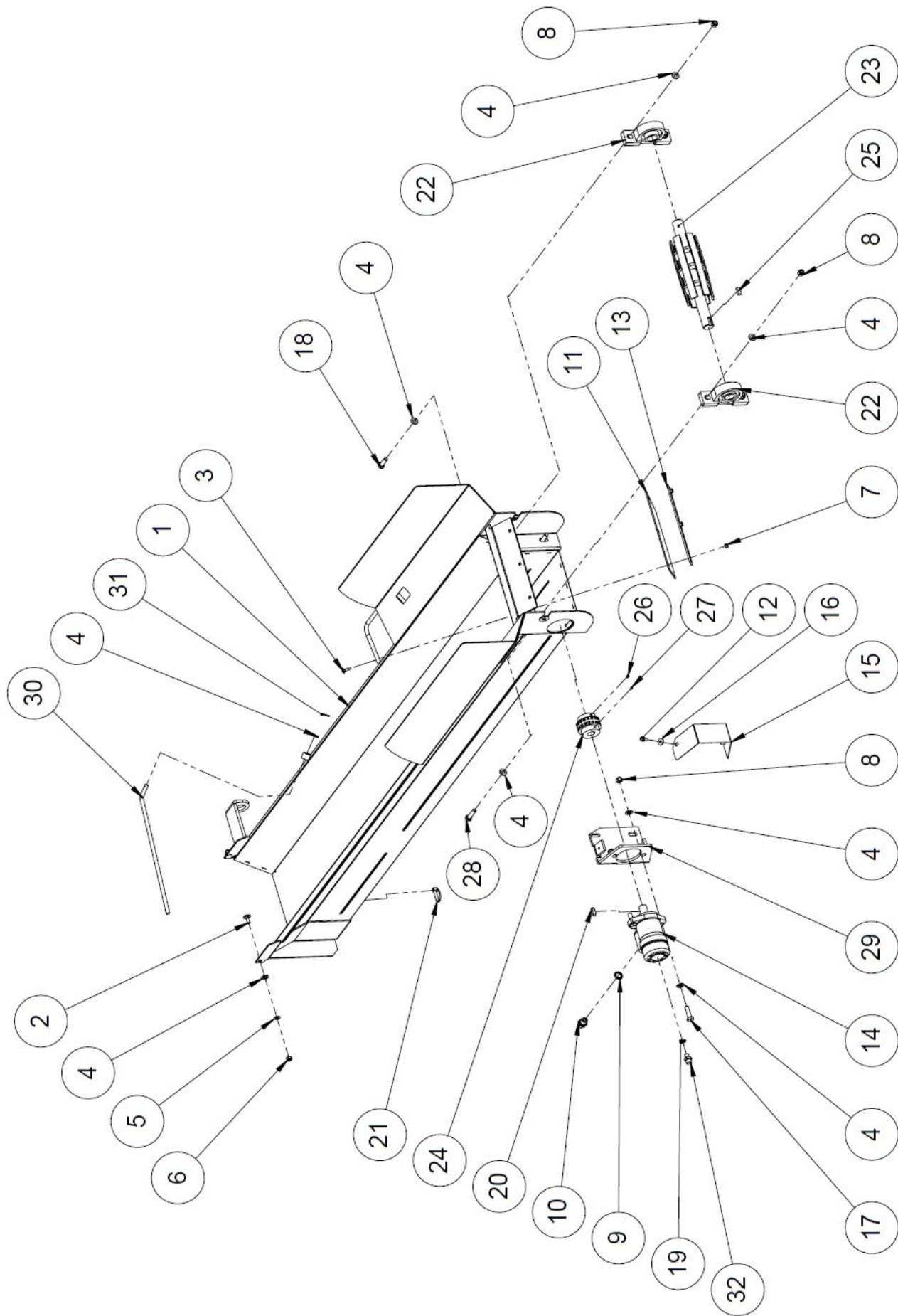


1.6 Frame 2 parts list

No.	Part number	Pcs
1	37380_Frame and splitting channel etc.	1
2	37507_Fastening pin of the turning device	1
3	38540_Bushing	1
4	10600_Conveyor turning device	1
5	96079_Spring pin DIN 481	1
10	96051_Washer DIN 125 A14	12
11	96061_Washer DIN 125 A8	47
12	96058_Washer DIN 125 A12	22
15	96211_Lock nut DIN 985 M14	6
20	96196_Hexagonal nut DIN 934 M8	20
21	96200_Hexagonal nut DIN 934 M12	12
26	96295_Hex screw DIN 933 M14x120	5
27	96147_Hex screw DIN 933 M12x35	5
35	37298_Bed for the right angle gear	1
37	95091_V-belt Li B35	3
39	37285_Sensor rack	1
40	37343_Plastic insert	1
	95421_Cage safety switch	1

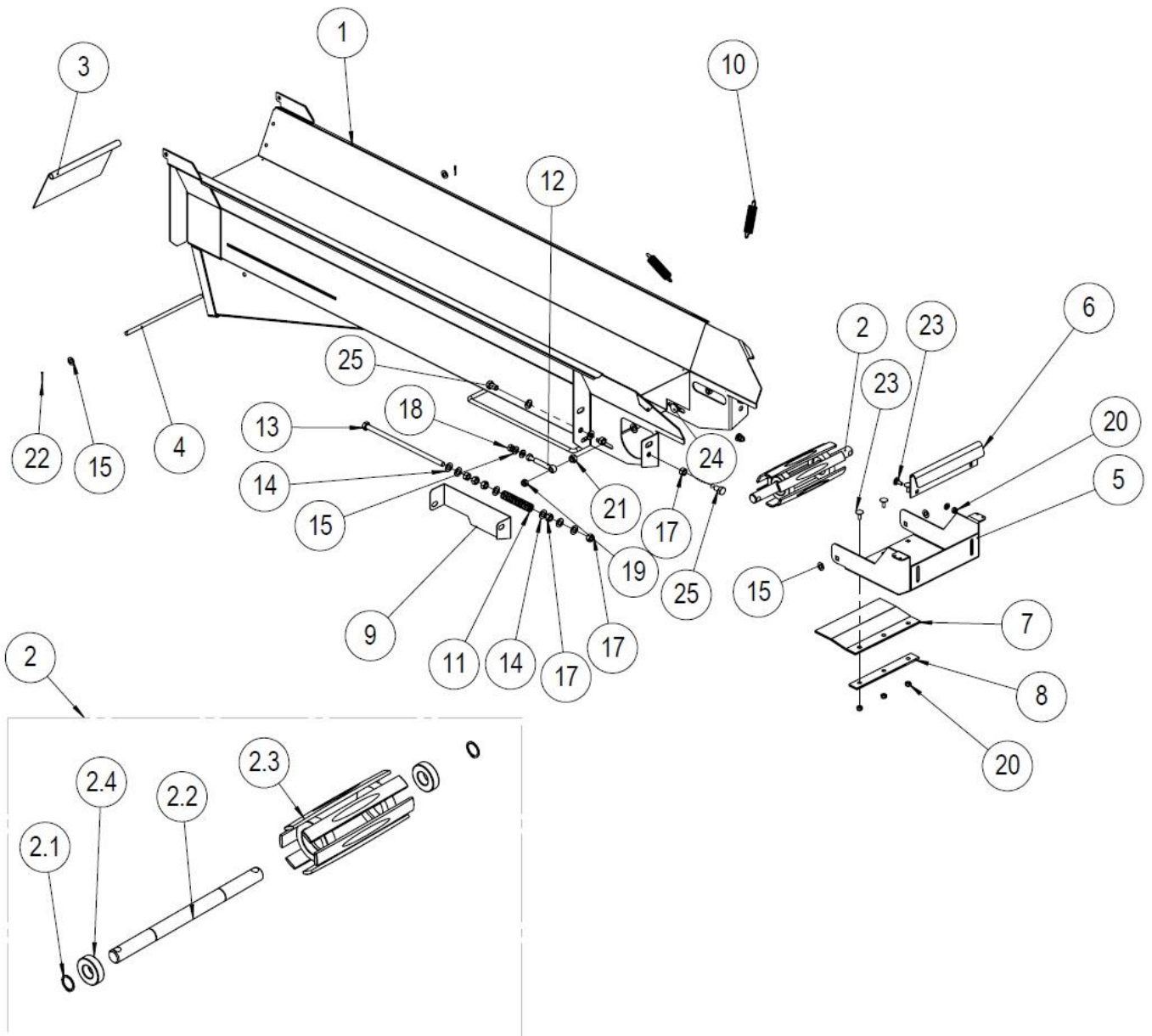
41	95041_Electric motor 10 kW	1
42	37514_Electric motor mount	1
43	37291_Bed for the electric motor	1
44	95160_Remote starter	1
60	37454_Lifting arm lug	4
66	37573_Belt guard	1
65	?_Hex screw DIN 981 M10x45	8
69	96314_Lock screw DIN 603 M10x40	2
83	96340_Washer DIN 9021 M12	11
86	96276_Lubrication nipple M8X1	3
89	95163_32A Socket outlet	1
90	?_Slotted cheese head screw DIN 84 M5x40	2
94	97338_Attaching plate	1
95	95556_Relay box	1
95	95157_Starter 10 kW	1
97	37553_Fastener for the safety switch	1
98	50008910_Splitting valve kit	1
99	37580_Plate for the sawdust box	1
102	95536_Sensor	2

2.1 Exploded view and parts list of the lower section of the out-feed conveyor



No.	Part number	Name	Dimensions	Pcs
1	50016683	Lower frame of the conveyor		1
2	96186	Lock screw	DIN 603 M10x25	2
3	96191	Lock screw	DIN 603 M8x25	3
4	96058	Washer	DIN 125 A12	15
5	96049	Washer	DIN 125 A10	2
6	96068	Lock nut	DIN 985 M10	2
7	96222	Lock nut	DIN 985 M8	3
8	96218	Lock nut	DIN 985 M12	6
9	97213	USIT seal	1/2"	2
10	97203	Double nipple	3/8", 1/2"	2
11	95130	Conveyor rubber flap		1
12	96172	Flange bolt	M8x16	2
13	61172	Conveyor rubber flap fastening rod		1
14	97334	Hydraulic motor	OMP-50	1
15	47654	Guard		1
16	96085	Washer	DIN 9021 M8	2
17	96149	Hex screw	DIN 933 M12x45	2
18	96148	Hex screw	DIN 933 M12x40	2
19	97211	USIT seal	1/4"	1
20	97371	Wedge		1
21	96242	Ring pin	8 mm	1
22	95058	Bearing unit UCP 207		2
23	50015676	Drive roller		1
24	95448	Chain coupling		1
25	47642	Wedge		1
26	96228	Socket set screw	DIN 916 M8x8	2
27	96362	Socket set screw	DIN 916 M6x8	2
28	96108	Hex screw	DIN 931 M12x50	2
29	50015466	Motor fastening plate		1
30	10819	Belt support		1
31	96246	Cotter pin	DIN 94 3.2x32	1
32	97201	Double nipple	1/4", 3/8"	1

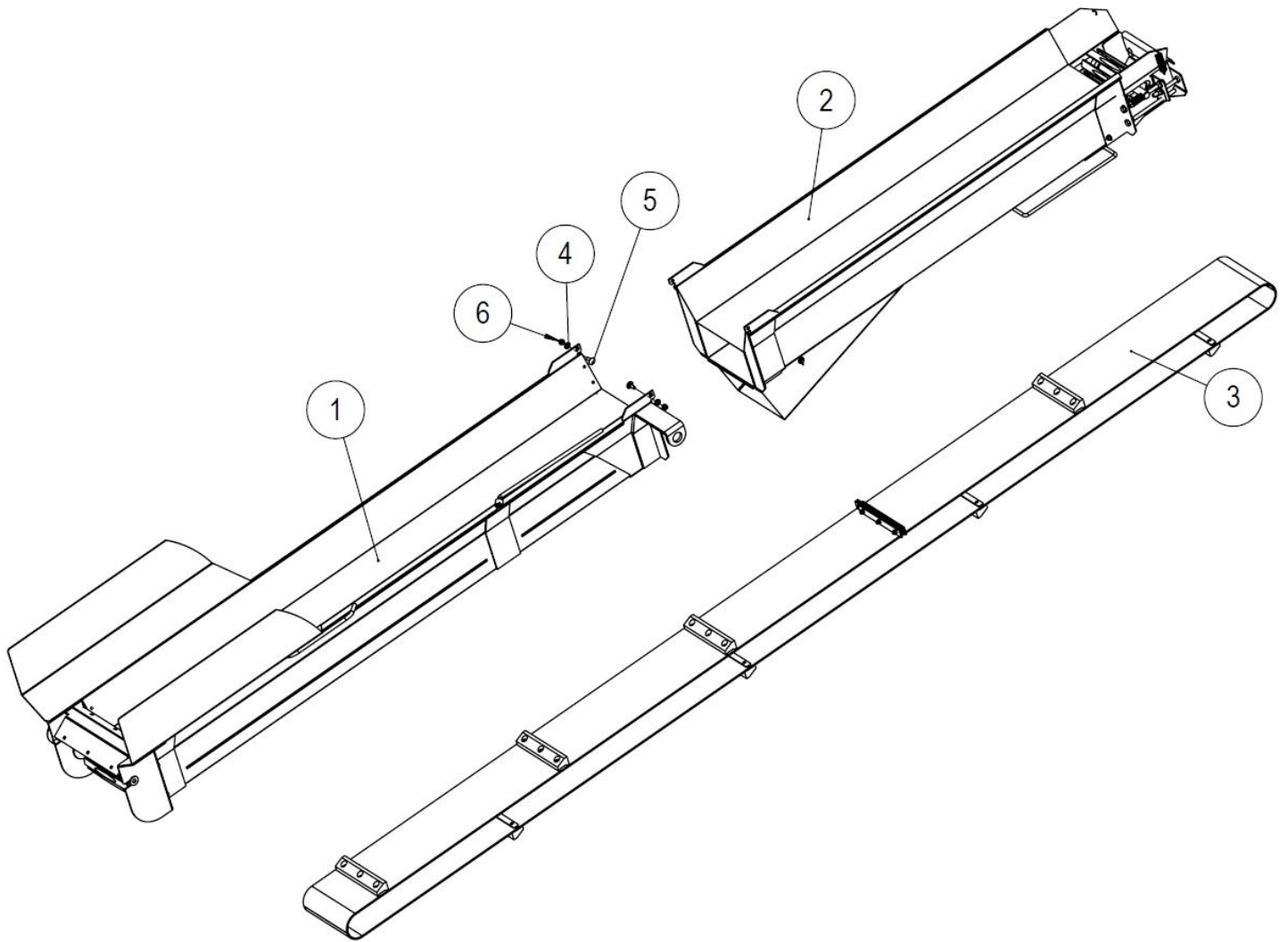
2.2 Exploded view and parts list of the upper section of the out-feed conveyor (37400)



No.	Part number_Name	Pcs
1	10832_Frame of the upper part	1
2	10132_Conveyor upper roller	1
2.1	96042_Retaining ring DIN 471 25	2
2.2	10132b_Shaft for the conveyor upper roller	1
2.3	10142_Conveyor upper roller	1
2.4	95050_Bearing 6205 2 rs	2
3	37414_Debris opening guard plate	1
4	37411_Link rod	1
5	10834_Debris separator	1
6	37412_Lip plate	1
7	10864_Debris separator rubber	1
8	10136_Belt connection plate	1
9	10858_Protective plate for the roller	1
10	95390_Draw spring 2x20x100, yellow-passivated	2

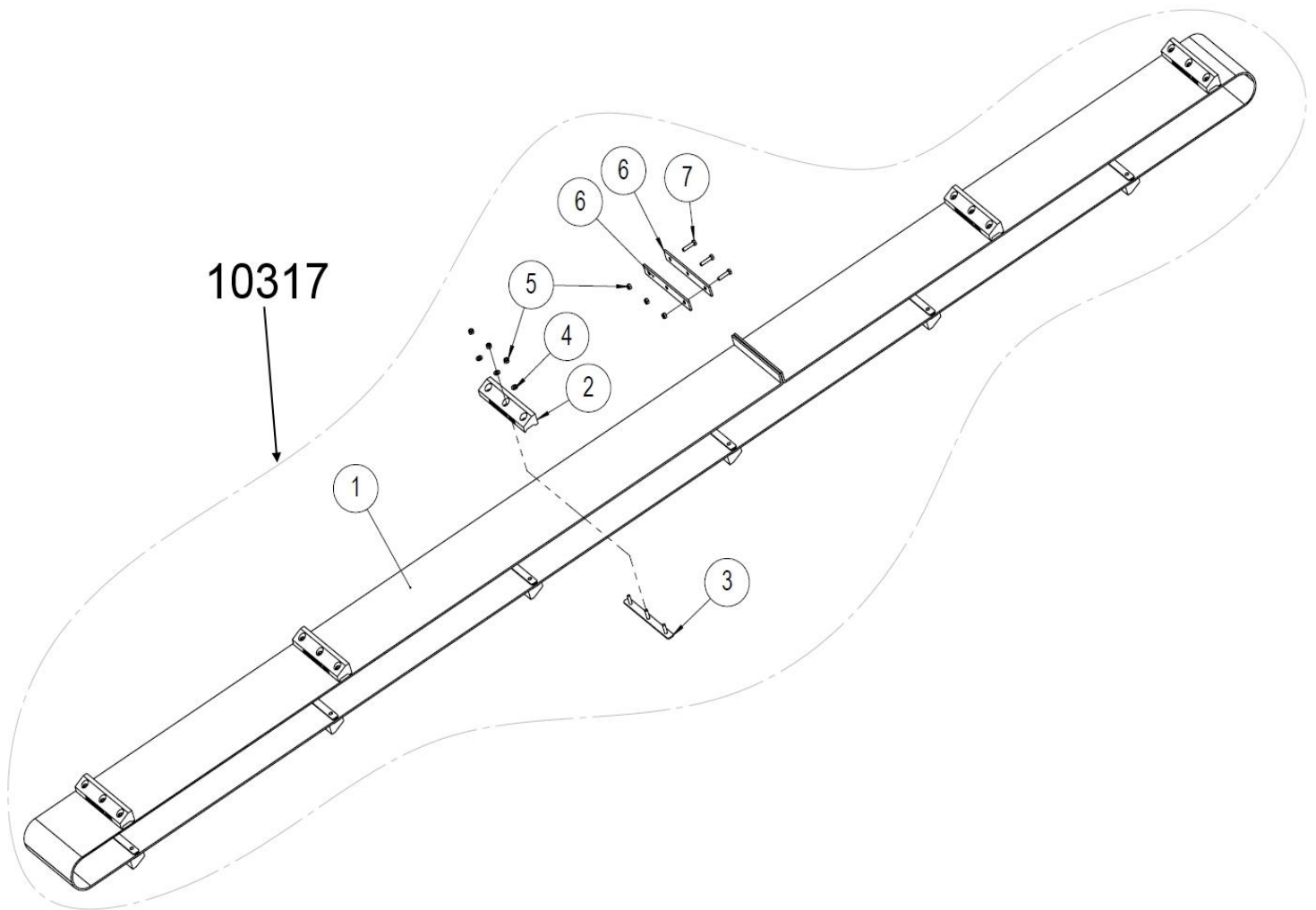
11	95543_Pressure spring d4 D22 L100	2
12	96338_M10x90 Eye bolt DIN 444	2
13	96355_Hex screw 933 M12x280	2
14	96058_Washer DIN 125 A12	17
15	96049_Washer DIN 125 A10	8
16	96061_Washer DIN 125 A8	2
17	96200_Hexagonal nut DIN 934 M12	12
18	96199_Hexagonal nut DIN 934 M10	4
19	96068_Lock nut DIN 985 M10	2
20	96222_Lock nut DIN 985 M8	5
21	96218_Lock nut DIN 985 M12	2
22	96244_Cotter pin DIN 94 96244_2.5x20	2
23	96187_Lock screw DIN 603 M8x20	5
24	96312_Lock screw DIN 603 M10x50	2
25	96144_Hex screw DIN 933 M12x20	2

2.3 Exploded view and parts list of the out-feed conveyor (50016828)



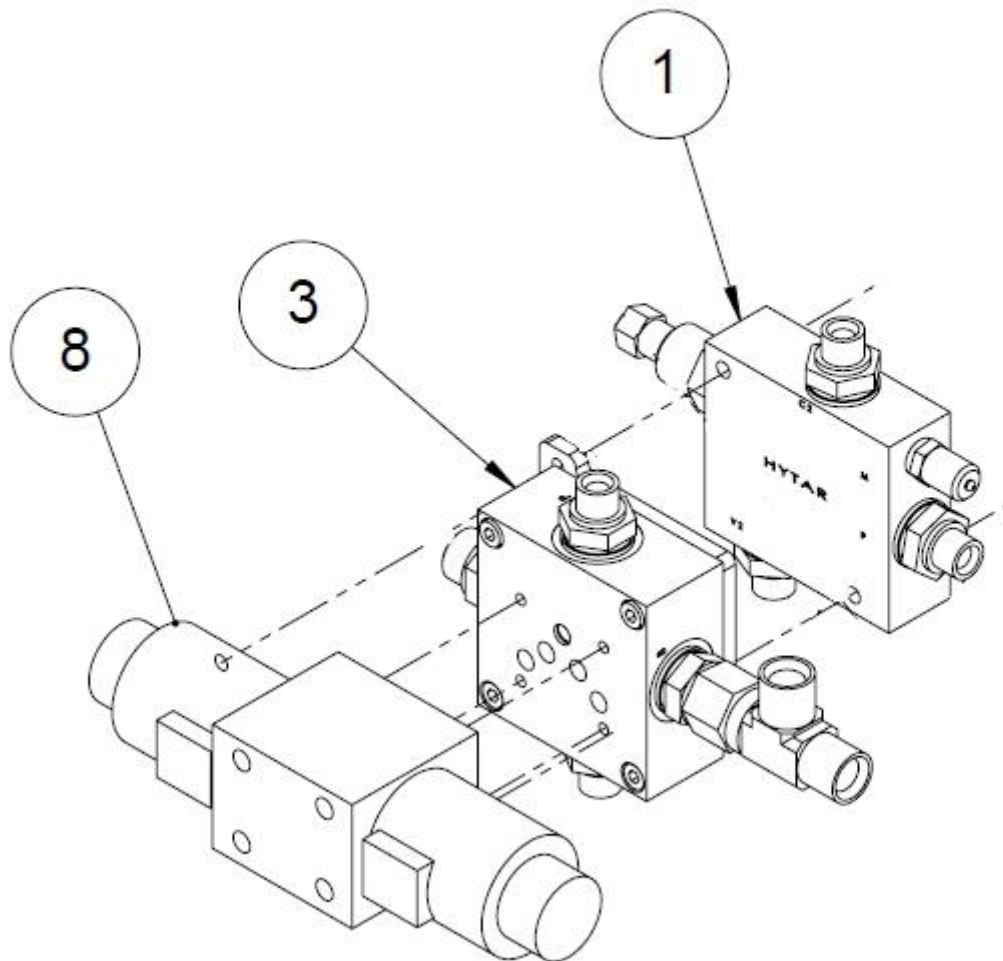
No.	Part number_Name	Pcs
1	50016683_Conveyor bottom	1
2	37400_Conveyor upper part with debris discharge	1
3	10317_Conveyor belt, complete	1
4	96049_Washer DIN 125 A10	2
5	96186_Lock screw DIN 603 M10x25	2
6	96068_Lock nut DIN 985 M10	2

2.4 Exploded view and parts list of the belt of the out-feed conveyor (10317)



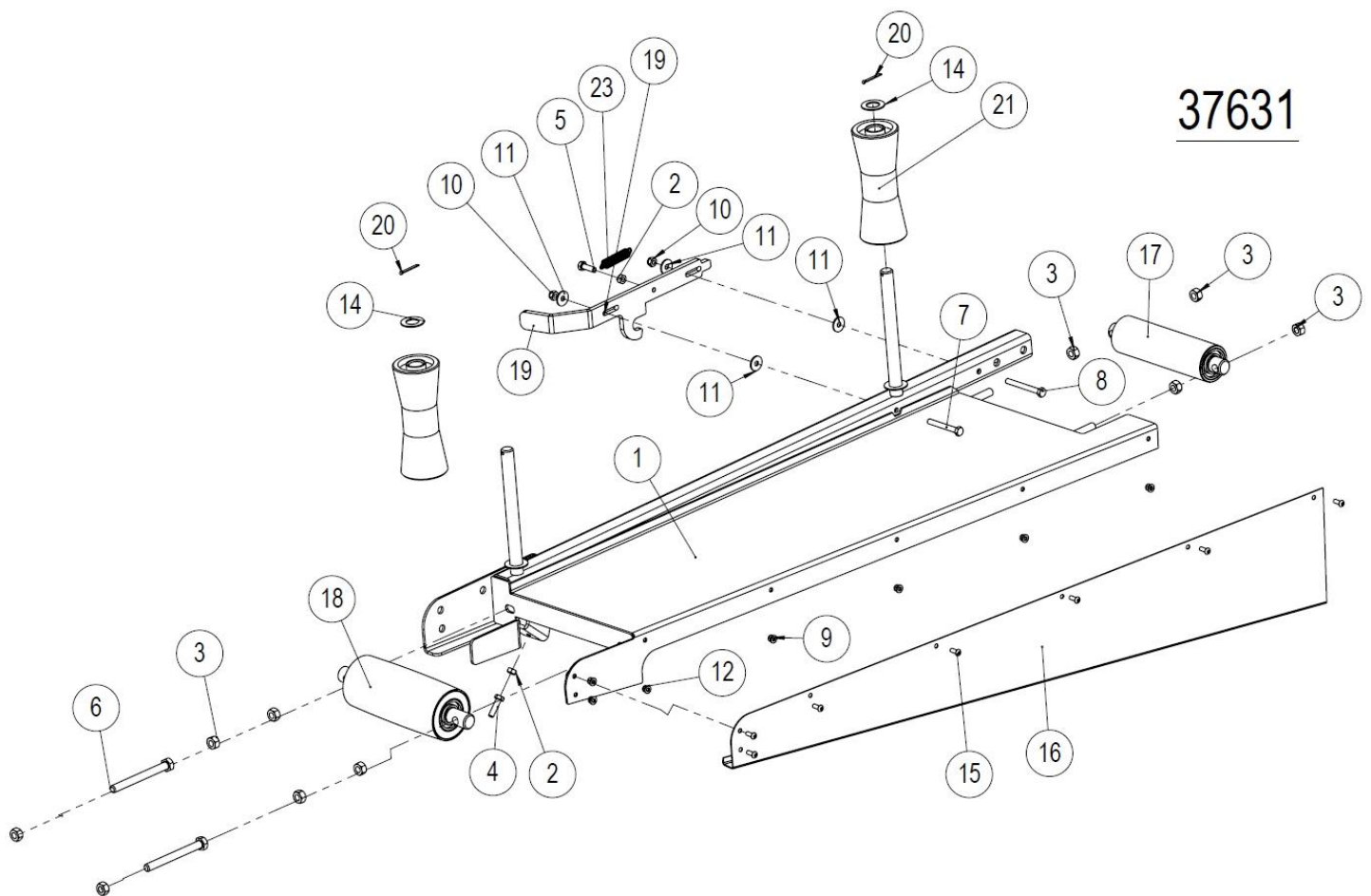
No.	Part number_Name	Pcs
1	95126_Conveyor belt 240EP 250.2+0 L=8130	1
2	96222_Lock nut DIN 985 M8	36
3	10851_Cleat fastening	11
4	95548_Plastic cleat	11
5	96061_Washer DIN 125 A8	33
6	10136_Belt connection plate	2
7	96166_Hex screw DIN 933 M8x35	3

3.1 Exploded view and parts list of the splitting valve kit (50008910)



No.	Part number_Name	Pcs
1	50008381_Speed valve kit	1
3	50008382_Junction box kit	1
8	97841_Splitting valve, Cetop 5	1

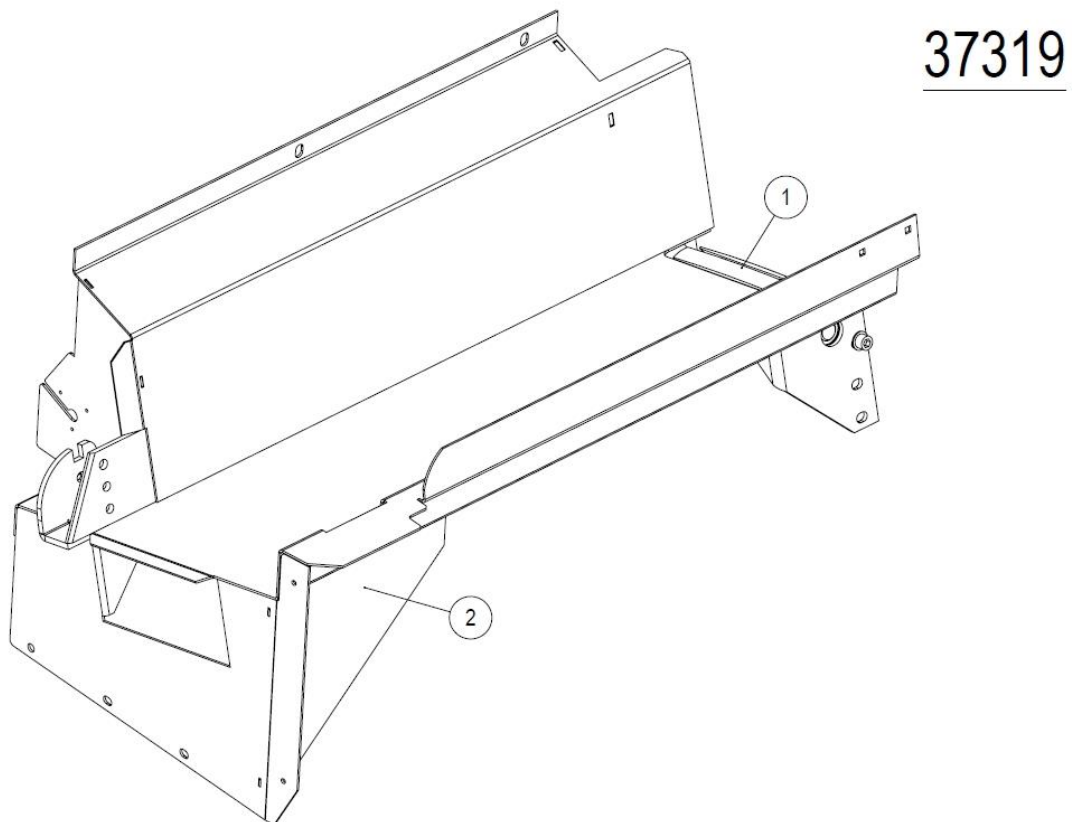
3.2 Exploded view and parts list of the in-feed conveyor extension (37631)



No.	Part number_Name	Pcs
1	37476_In-feed conveyor extension	1
2	96196_Hexagonal nut DIN 934 M8	2
3	96200_Hexagonal nut DIN 934 M12	10
4	96165_Hex screw DIN 933 M8x30	1
5	96164_Hex screw DIN 933 M8x25	1
6	96142_Hex screw DIN 933 M12x120	2
7	96127_Hex screw DIN 931 M8x65	1
8	96128_Hex screw DIN 931 M8x75	1
9	96221_Lock nut DIN 985 M6	7
10	96222_Lock nut DIN 985 M8	3
11	?_Nylon washer	4

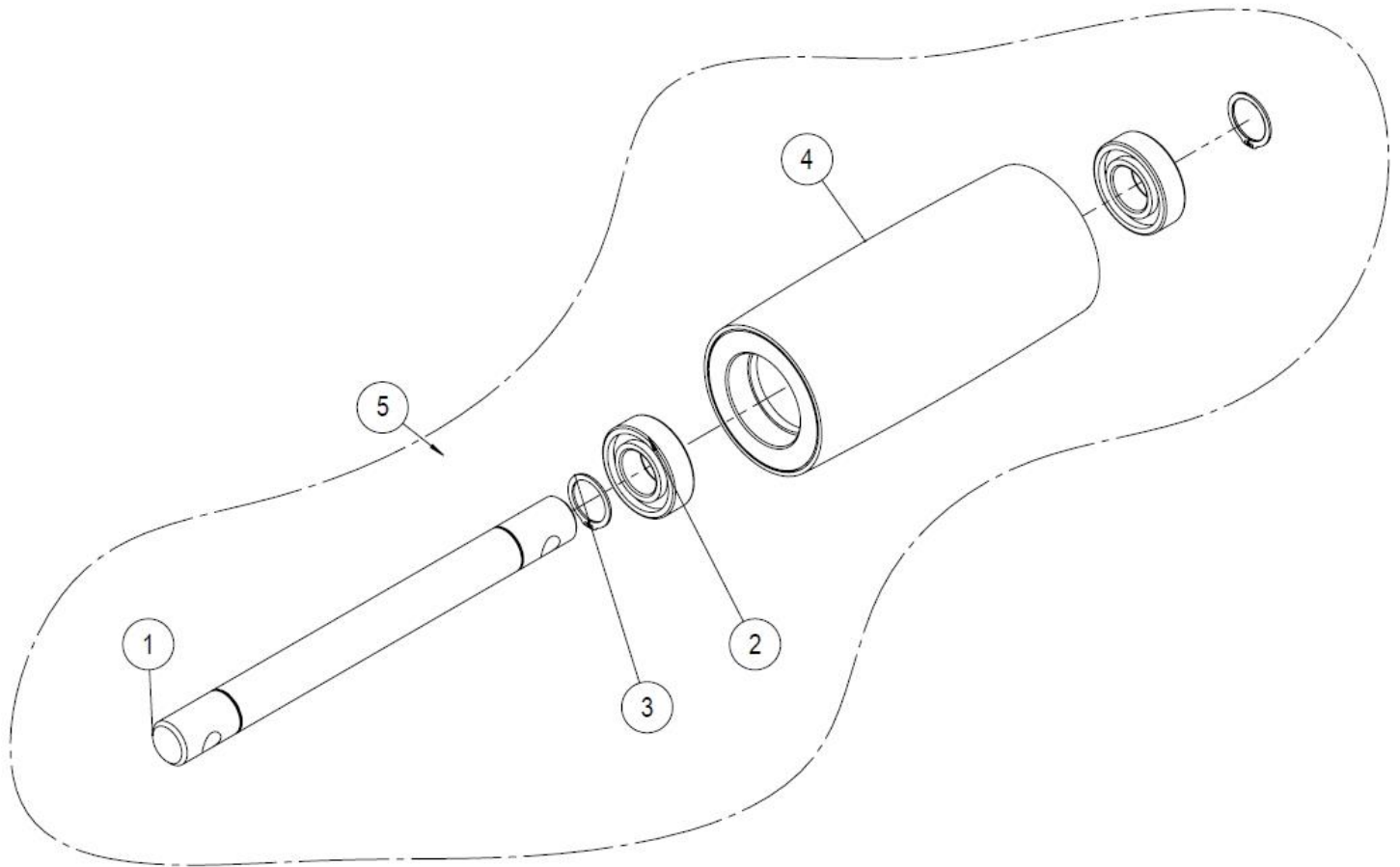
12	96060_Washer DIN 125 A6	7
13	96061_Washer DIN 125 A8	1
14	96053_Washer DIN 125 A20	2
15	96004_Hex socket screw ISO 7380 M6x16	7
16	37584_Widening extension for the table extension	1
17	37528_Carryover roller	1
18	37524_Tensioning roller	1
19	37535_Lock	1
20	96246_Cotter pin DIN 94 3.2x32	2
21	95001_Keel roller	2
23	95423_Draw spring Ø2x15 L=75	1

3.3 Exploded view and parts list of the in-feed conveyor (37319)



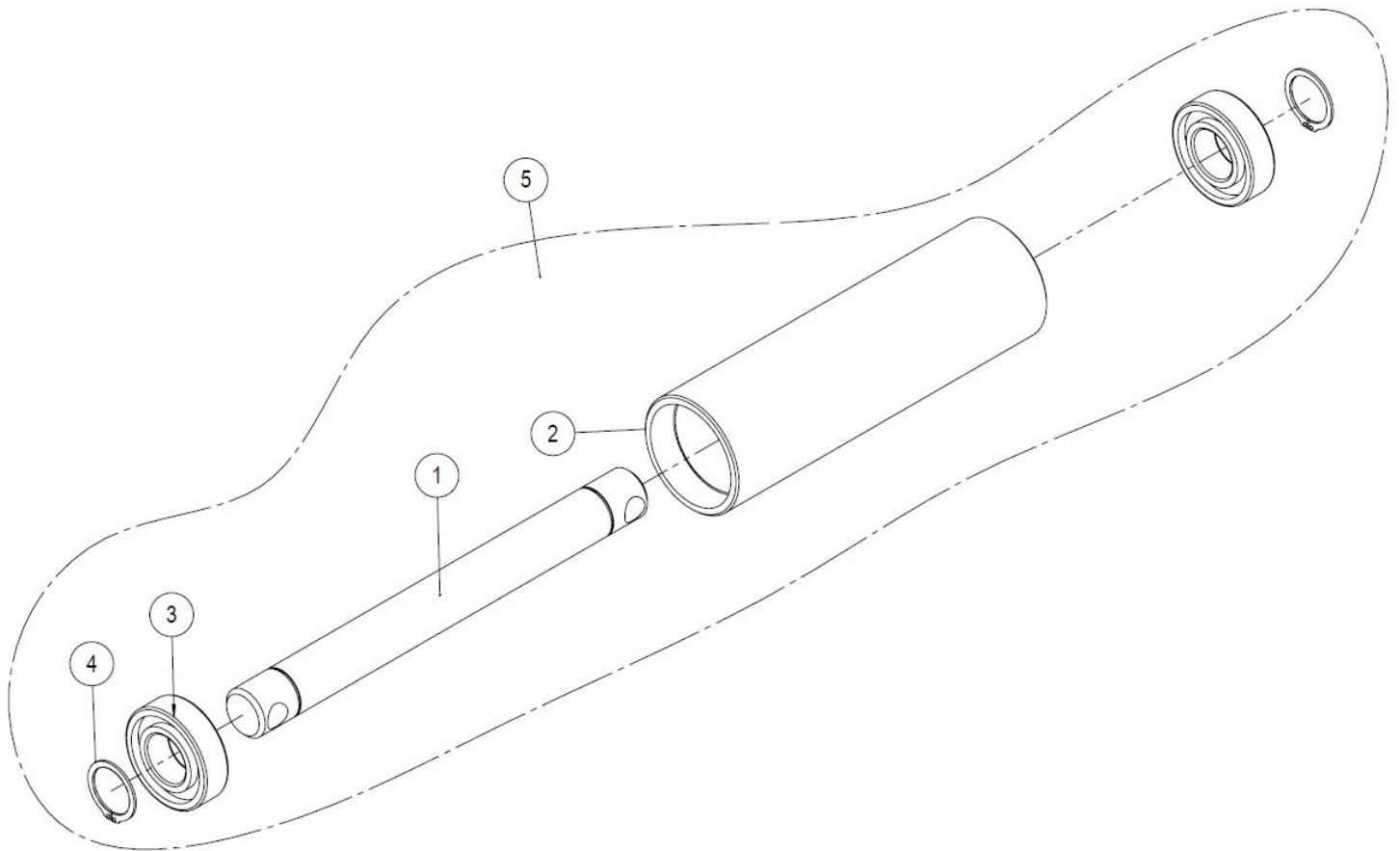
No.	Part number_Name	Pcs
1	37282_Drive roller assembly	1
2	37319_In-feed conveyor	1

3.4 Exploded view and parts list of the tensioning roller of the in-feed conveyor (37524)



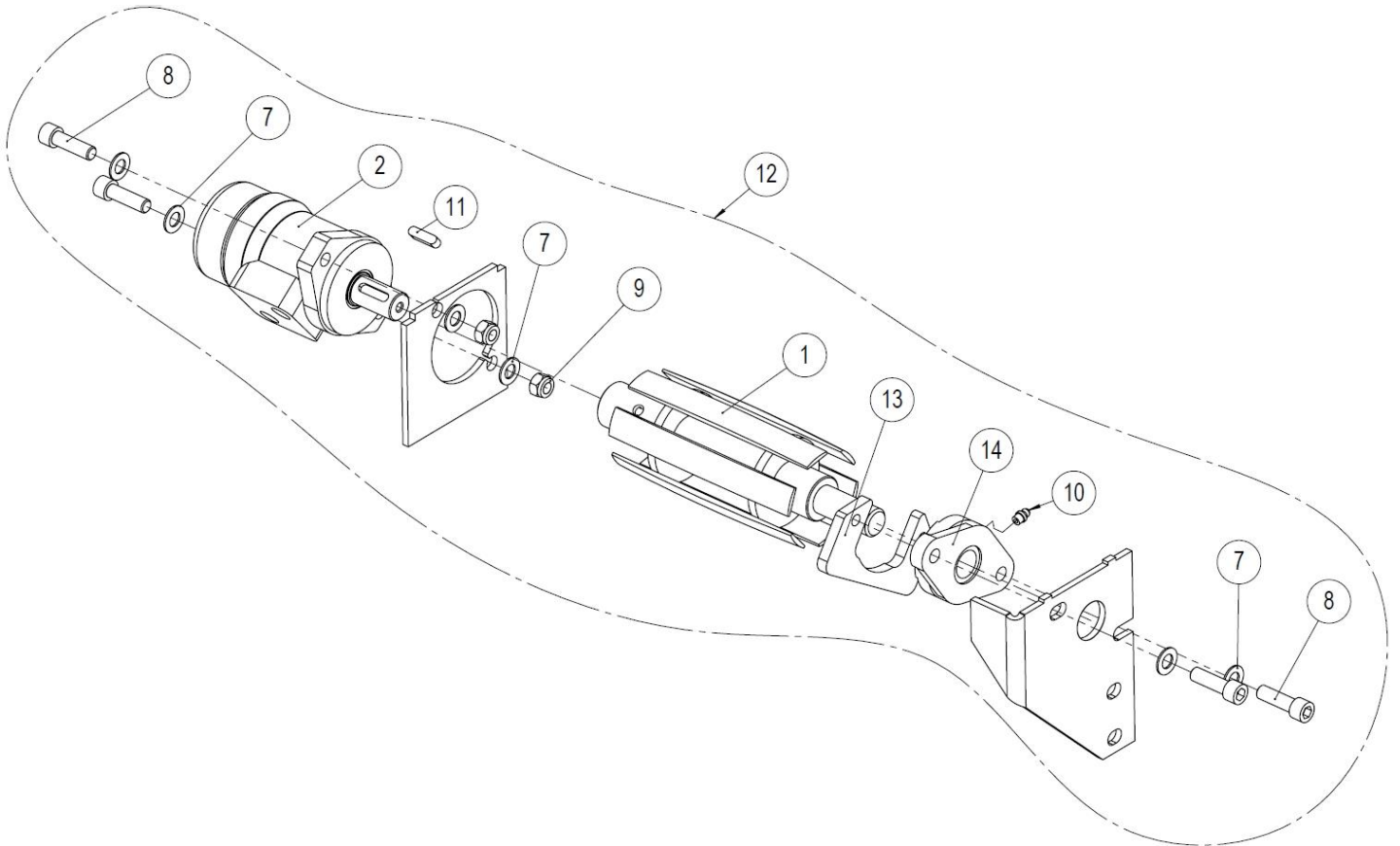
No.	Part number_Name	Pcs
1	37529_Tensioning roller shaft	1
2	95050_Bearing SKF- 6205	2
3	96042_Retaining ring DIN 471_25	2
4	37509_Tensioning roller	1
5	37524_Tensioning roller	1

**3.5 Exploded view and parts list of the middle roller of the in-feed conveyor
(37528)**



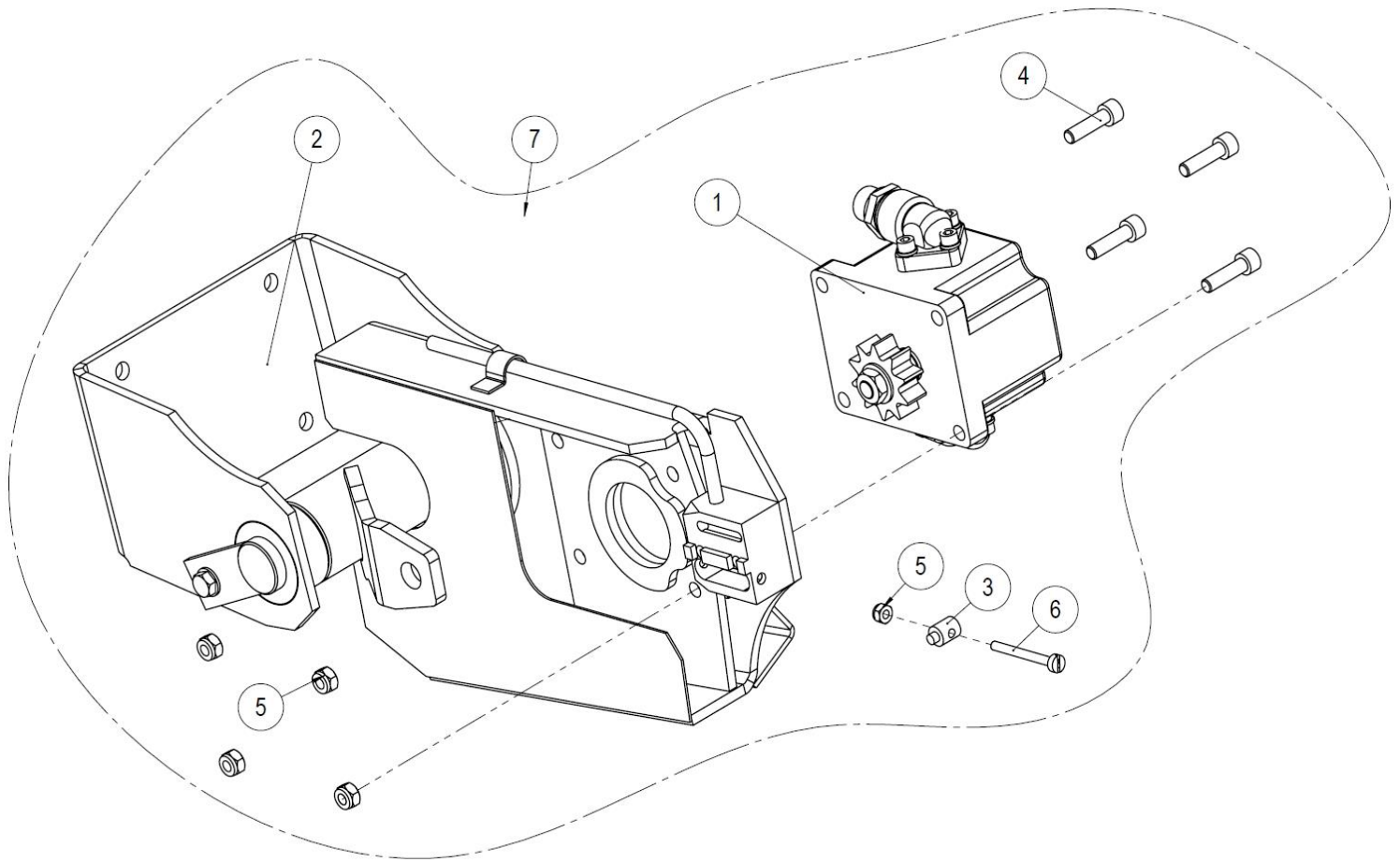
No.	Part number_Name	Pcs
1	10160b_Carryover roll shaft	1
2	37527_Carryover roll pipe	1
3	95050_Bearing SKF- 6205	2
4	96042_Retaining ring DIN 471_25	2
5	37528_Carryover roll	1

3.6 Exploded view and parts list of the pincher roll of the in-feed conveyor



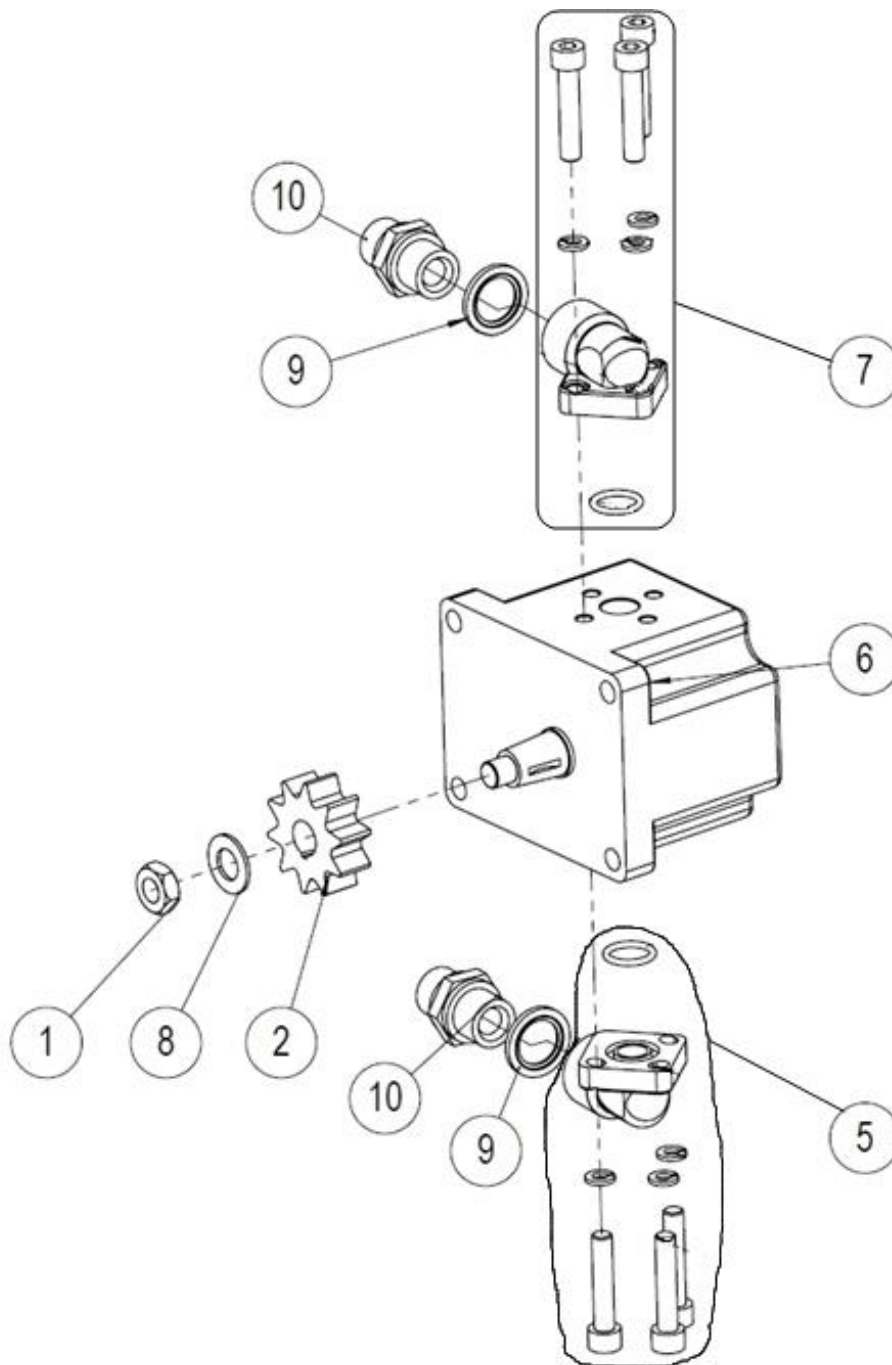
No.	Part number_Name	Pcs
1	10158_In-feed conveyor pincher roll	1
2	97307_Hydraulic motor 160 cc	1
5	37335_Drive roller attaching plate	1
6	37368_Hydraulic motor attaching plate	1
7	96058_Washer DIN 125 A12	6
8	96027_Hex socket screw DIN 912 M12x40	4
9	96218_Lock nut DIN 985 M12	2
10	96276_Lubrication nipple M8X1	1
11	97371_Wedge for the hydraulic motor	1
12	37282_Pincher roll	1
13	47159b_Bearing attaching plate	1
14	95318_Bearing UC 205	1

3.7 Exploded view and parts list of the saw unit



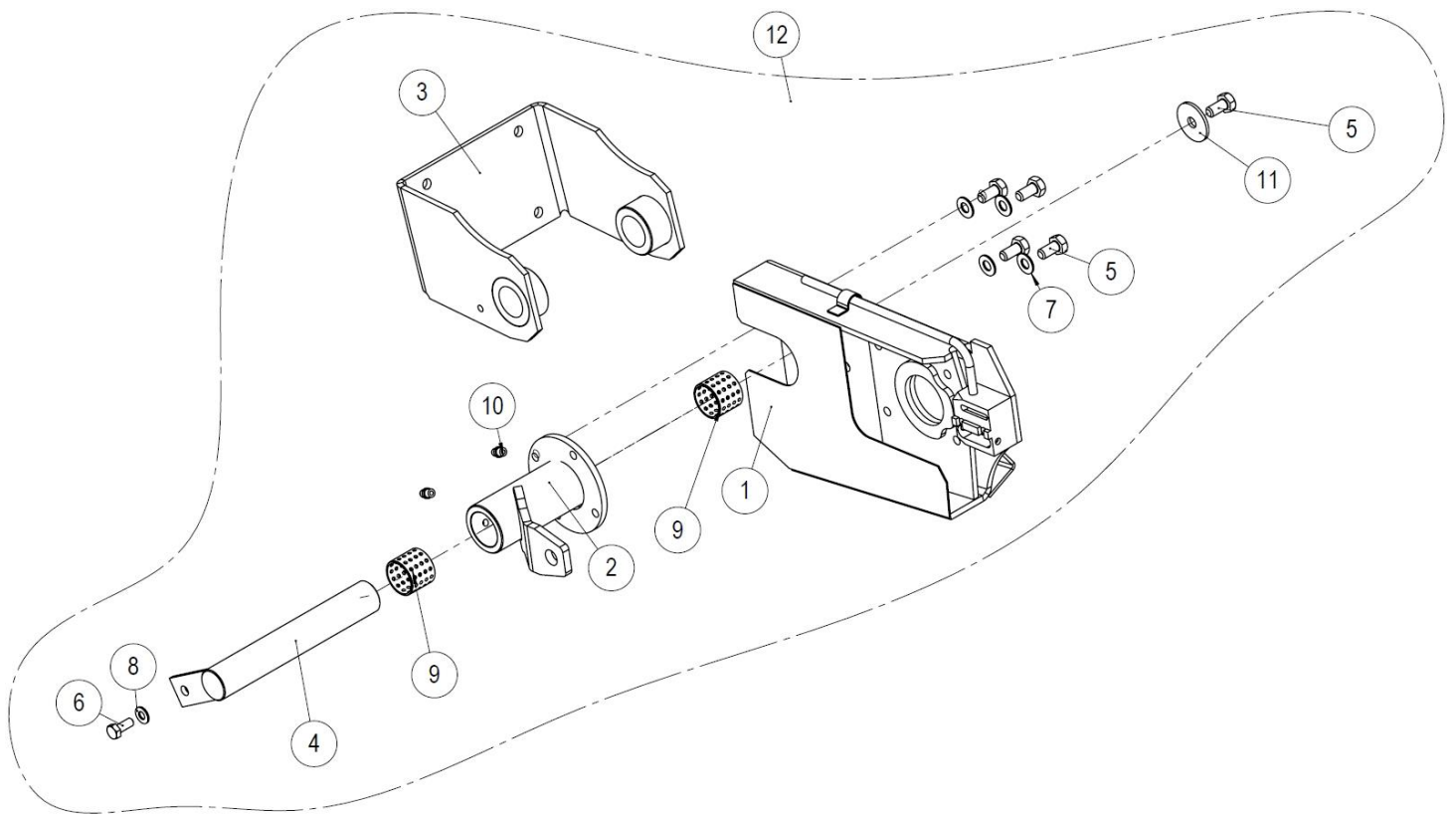
No.	Part number_Name	Pcs
1	37337_Gear motor and drive pulley	1
2	37628_Drive end assembly	1
3	10046_Flange tightening pin	1
4	96341_Hex socket screw DIN 912 M8x30	4
5	96221_Lock nut DIN 985 M6	5
6	96267_Slotted cheese head screw DIN 84 M6x70	1
7	37179_Saw unit assembly	1

3.8 Exploded view and parts list of the saw motor



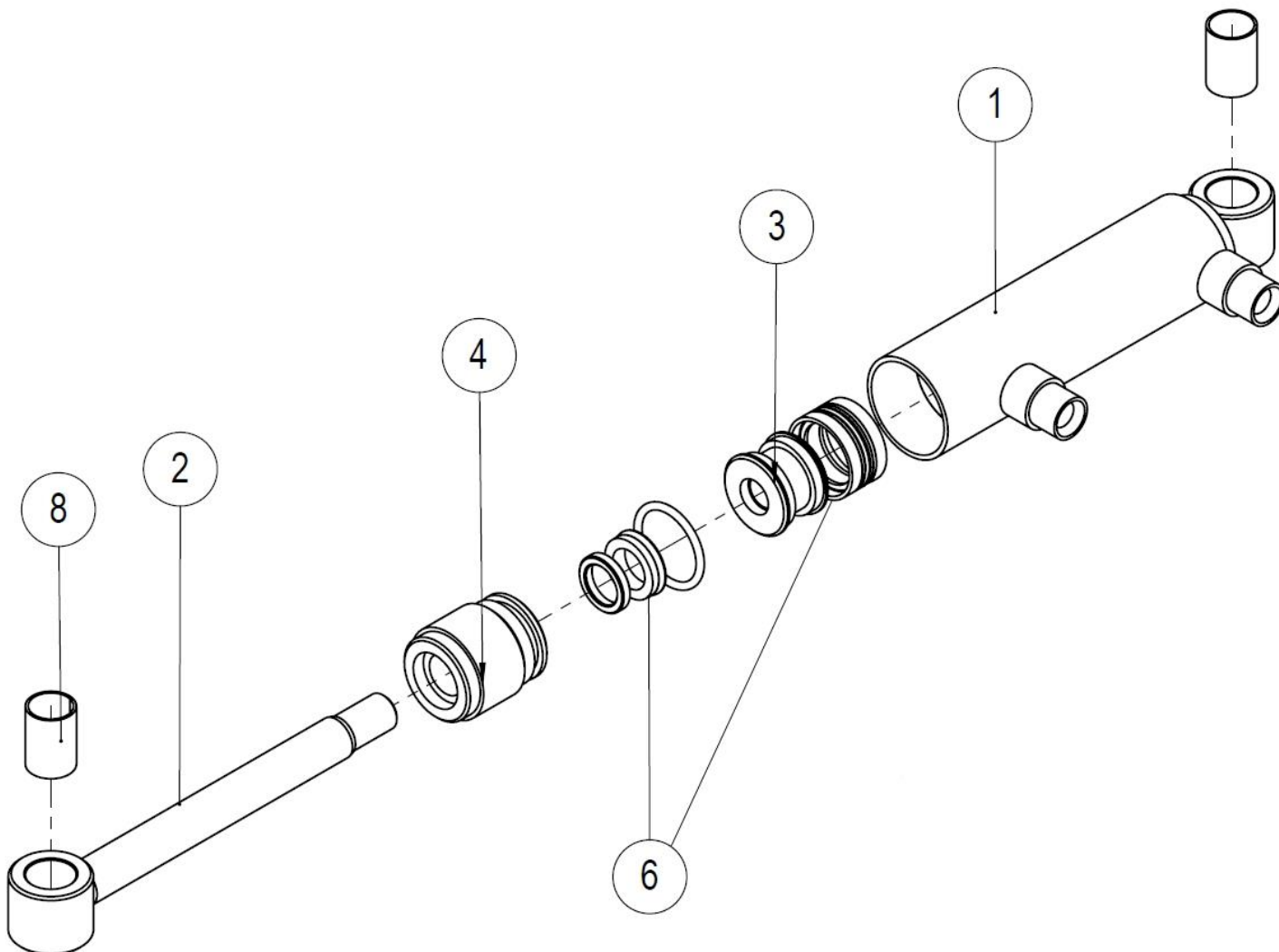
No.	Part number_Name	Pcs
1	96206_Hex nut DIN 936 M12	1
2	37336_Drive pulley 325-10	1
5	47850_Connection flange, complete	1
6	97572_Gear motor 6.3 DH	1
7	47851_Connection flange, complete	1
8	96058_Washer DIN 125 A12	1
9	97213_USIT 1.2	2
10	97204_Double nipple, straight	2

3.9 Exploded view and parts list of the saw drive end



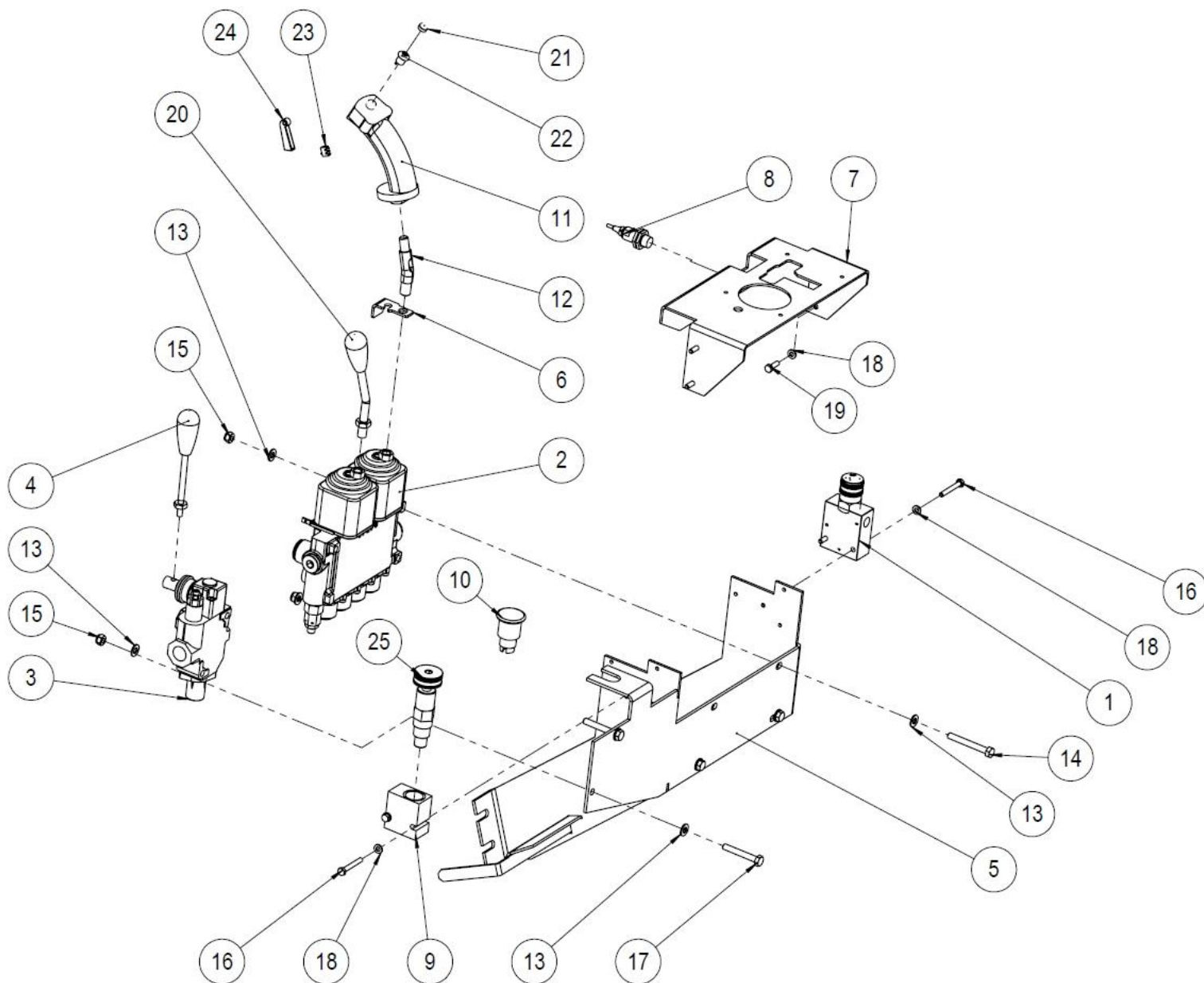
No.	Part number_Name	Pcs
1	37178_Drive end frame	1
2	37288_Drive end pipe	1
3	37296_Drive end attaching plate	1
4	47244_Drive end shaft	1
5	96138_Hex screw DIN 933 M10x20	5
6	96161_Hex screw DIN 933 M8x20	1
7	96049_Washer DIN 125 A10	4
8	96061_Washer DIN 125 A8	1
9	95276_Slide bearing	2
10	96276_Lubrication nipple M8X1	2
11	10492_Washer	1
12	37628_Drive end assembly	1

3.10 Exploded view and parts list of the saw unit cylinder (10242)



No.	Part number_Name	Pcs
1	47734_Cylinder pipe	1
2	47732_Cylinder rod	1
3	10270_Cylinder piston	1
4	10269_Cylinder rod control	1
8	95062_Slide bearing 18x16x25	2
6	97293_Cylinder seal kit 32/16	1

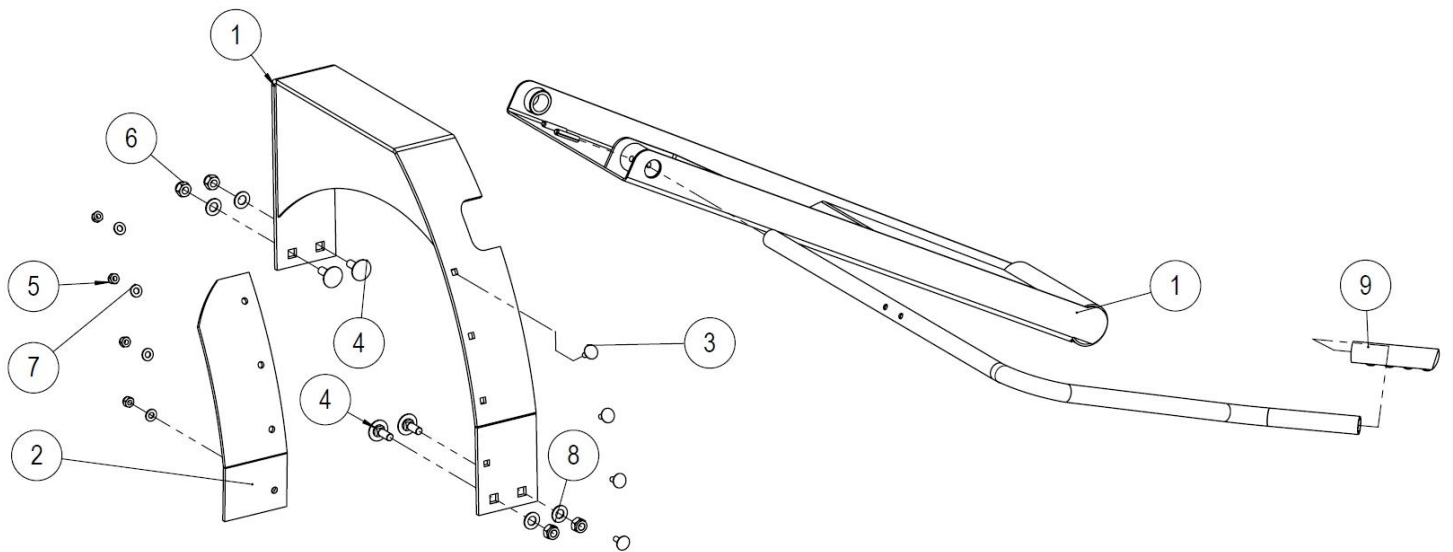
4.1 Exploded view and parts list of the control panel



No.	Part number_Name	Pcs
1	97524_Volume control valve	1
2	97408_Hydraulic valve	1
3	97402_Valve	1
4	97423_AL01 M8 120 lever	1
5	37350_Control panel frame	1
6	37351_Sensor trigger	1
7	37363_Guide plate for the regulating valve	1
8	95535_Sensor	1
9	97420_Cartridge housing	1
10	95537_Reversing button A22-MB	1
11	37647_Joystick	1
12	47531f_Joystick attachment arm	1

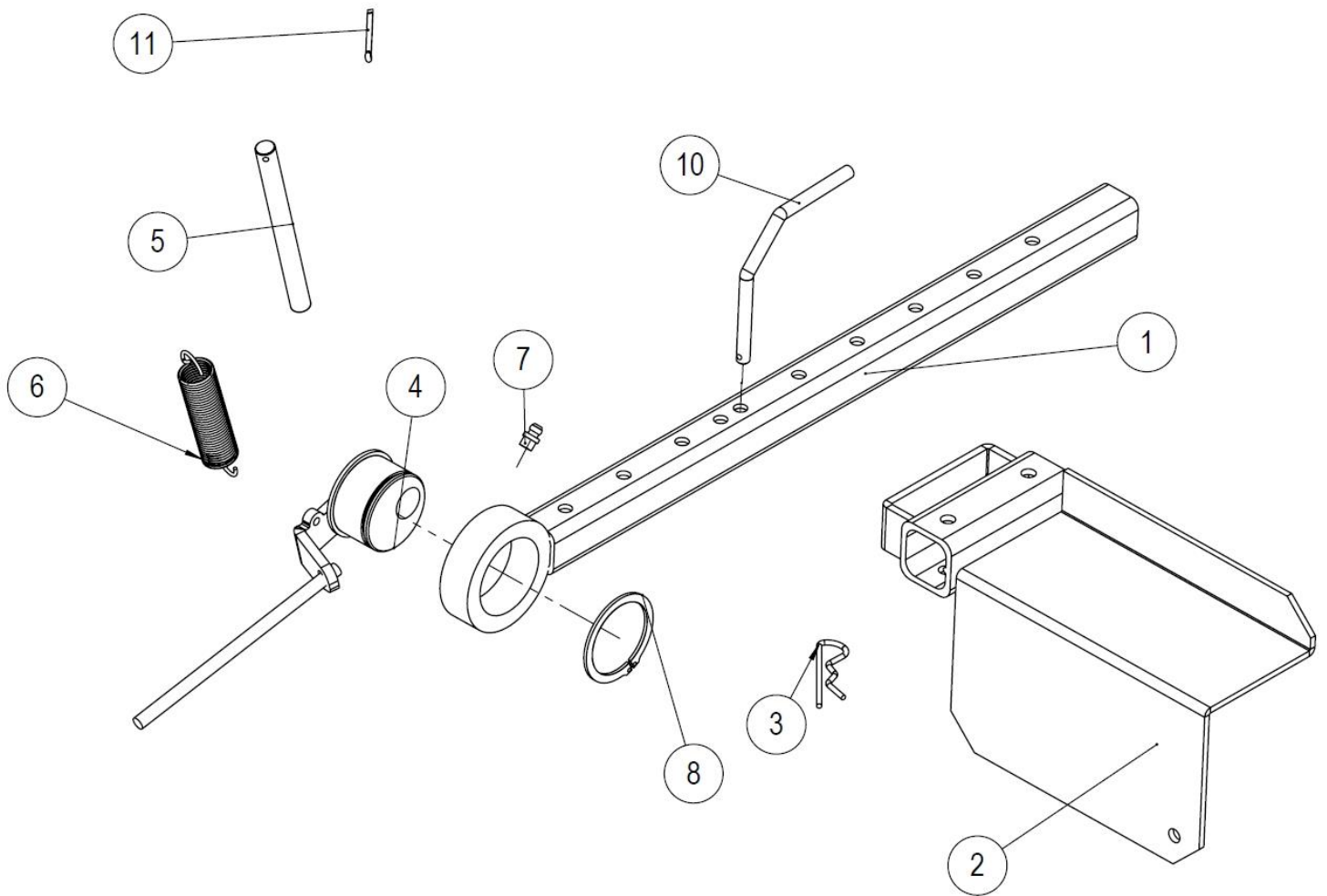
13	96061_Washer DIN 125 A8	10
14	96127_Hex screw DIN 931 M8x65	3
15	96222_Locking nut DIN 985 M8	5
16	96336_Hex screw DIN 931 M6x45	4
17	96125_Hex screw DIN 931 M8x55	2
18	96060_Washer DIN 125 A6	8
19	96135_Hex screw DIN 933 M6x20	4
20	10753_Valve operating lever	1
21	97458_Red button	1
22	97600_Joystick button switch	1
23	97601_Trigger switch	1
24	97602_Trigger button	1
25	97427_Pressure control cartridge	1

5.1 Exploded view and parts list of the log press (37600)



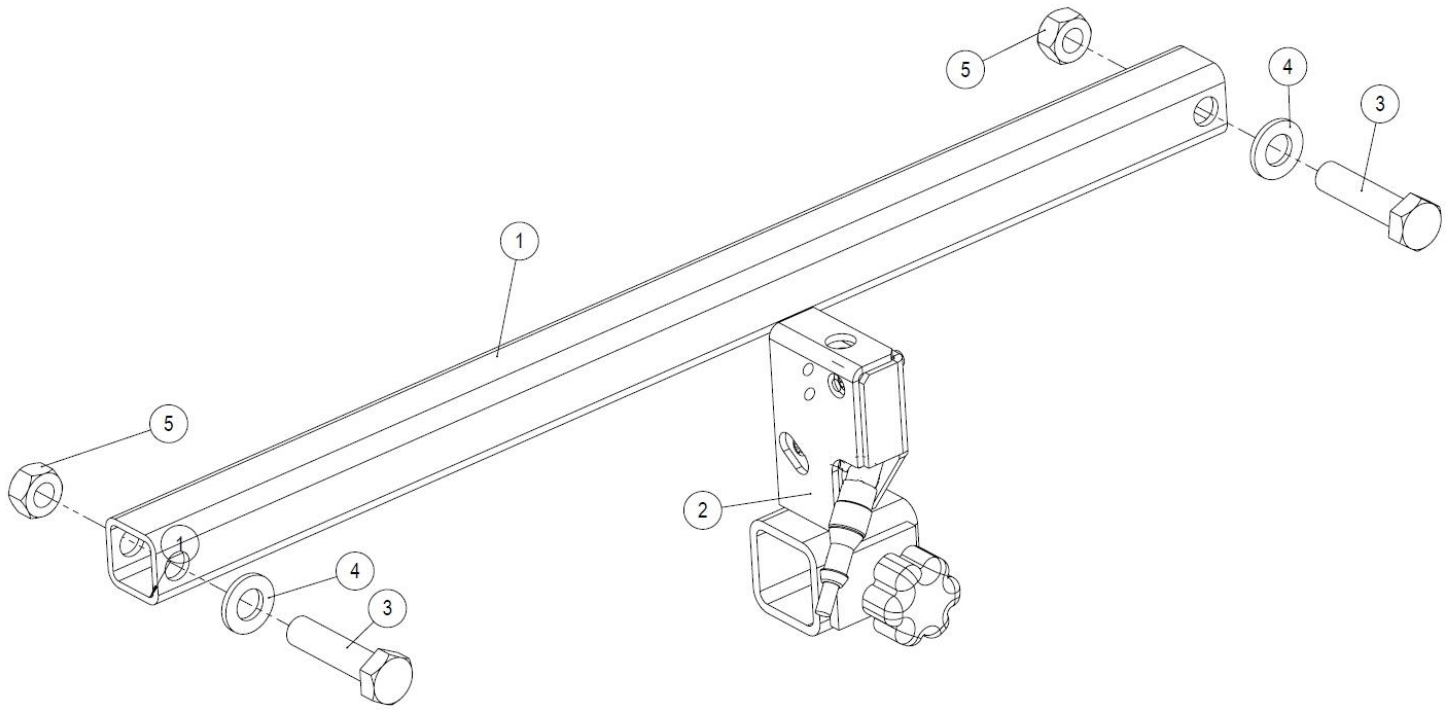
No.	Part number_Name	Pcs
1	37599_Attachment + log press	1
2	37572_Front edge rubber cover	1
3	96187_Lock screw DIN 603 M8x20	4
4	96188_Lock screw DIN 603 M12x30	4
5	96222_Lock nut DIN 985 M8	4
6	96218_Lock nut DIN 985 M12	4
7	96061_Washer DIN 125 A8	5
8	96058_Washer DIN 125 A12	4
9	95595_Handle	1
10	37600_Log press, complete	1

6.1 Exploded view and parts list of the mechanical measuring device



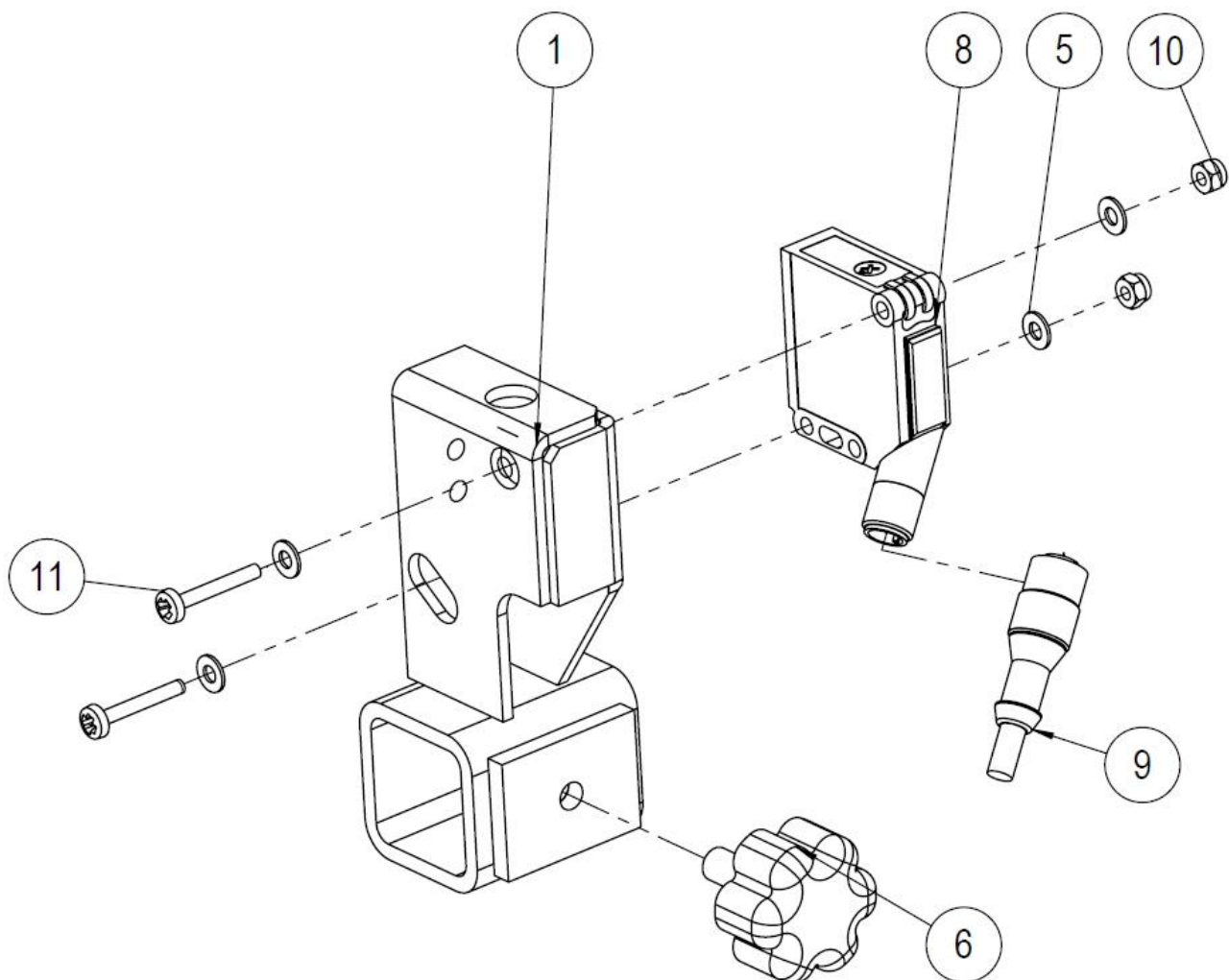
No.	Part number_Name	Pcs
1	10196_Log measuring device pipe	1
2	10063_Measuring device guard plate	1
3	96208_Needle pin	1
4	37562_Eccentric flange of the measuring device	1
5	37357_Stopper disc	1
6	95390_Draw spring 2x20x100	1
7	96276_Lubrication nipple M8X1	1
8	96046_Retaining ring DIN 471_50	1
10	10065_Locking pin	1
11	96246_Cotter pin DIN 94_3.2x32	1

6.2 Exploded view and parts list of the optical measuring device



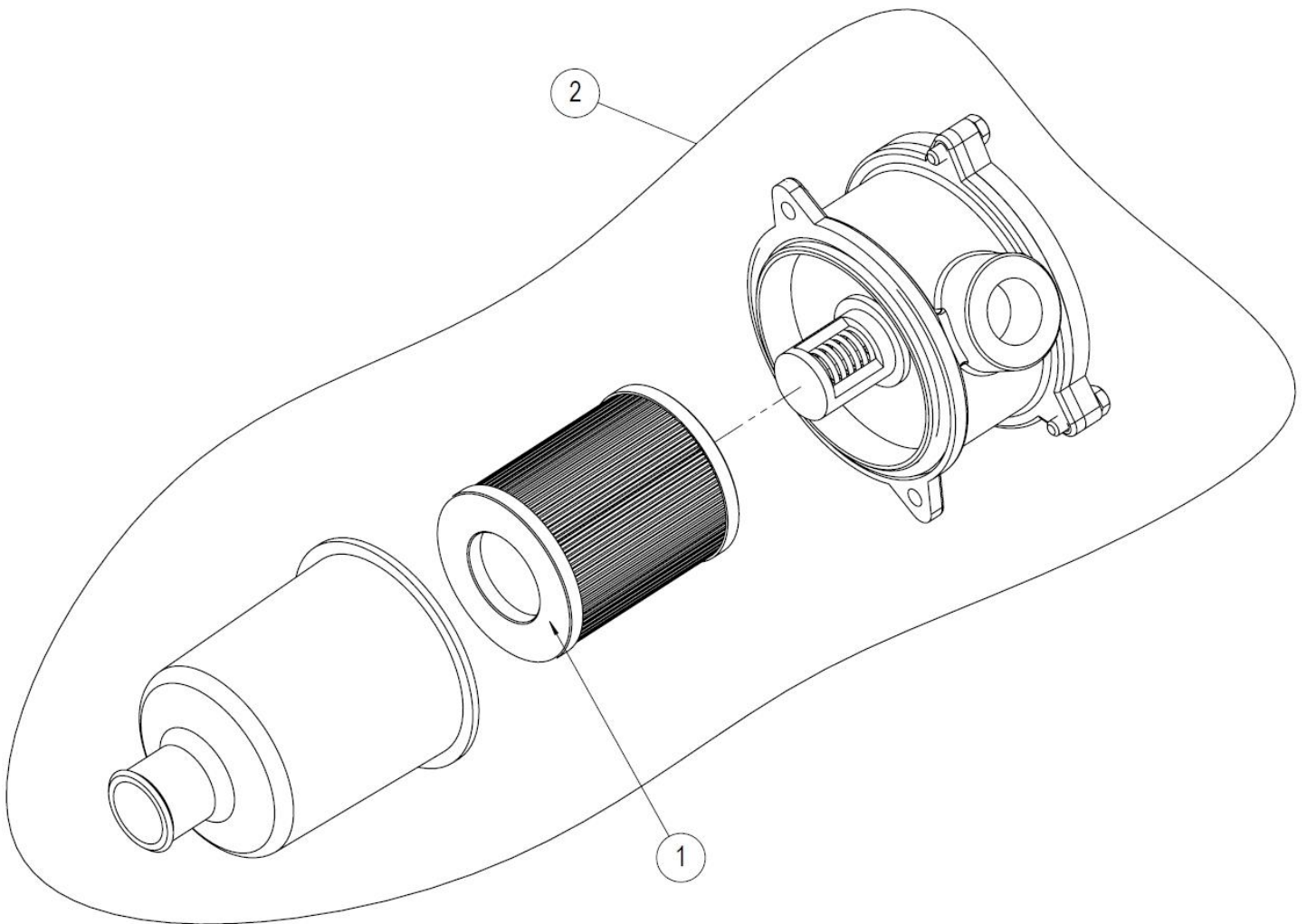
No.	Part number_Name	Pcs
1	60651_Tubular beam	1
2	47666_Optical measuring device with casing	1
3	96108_Hex screw DIN 931 M12x50	2
4	96058_Washer DIN 125 A12	2
5	96200_Hexagonal nut DIN 934 M12	2

6.3 Exploded view and parts list of the optical eye and casing



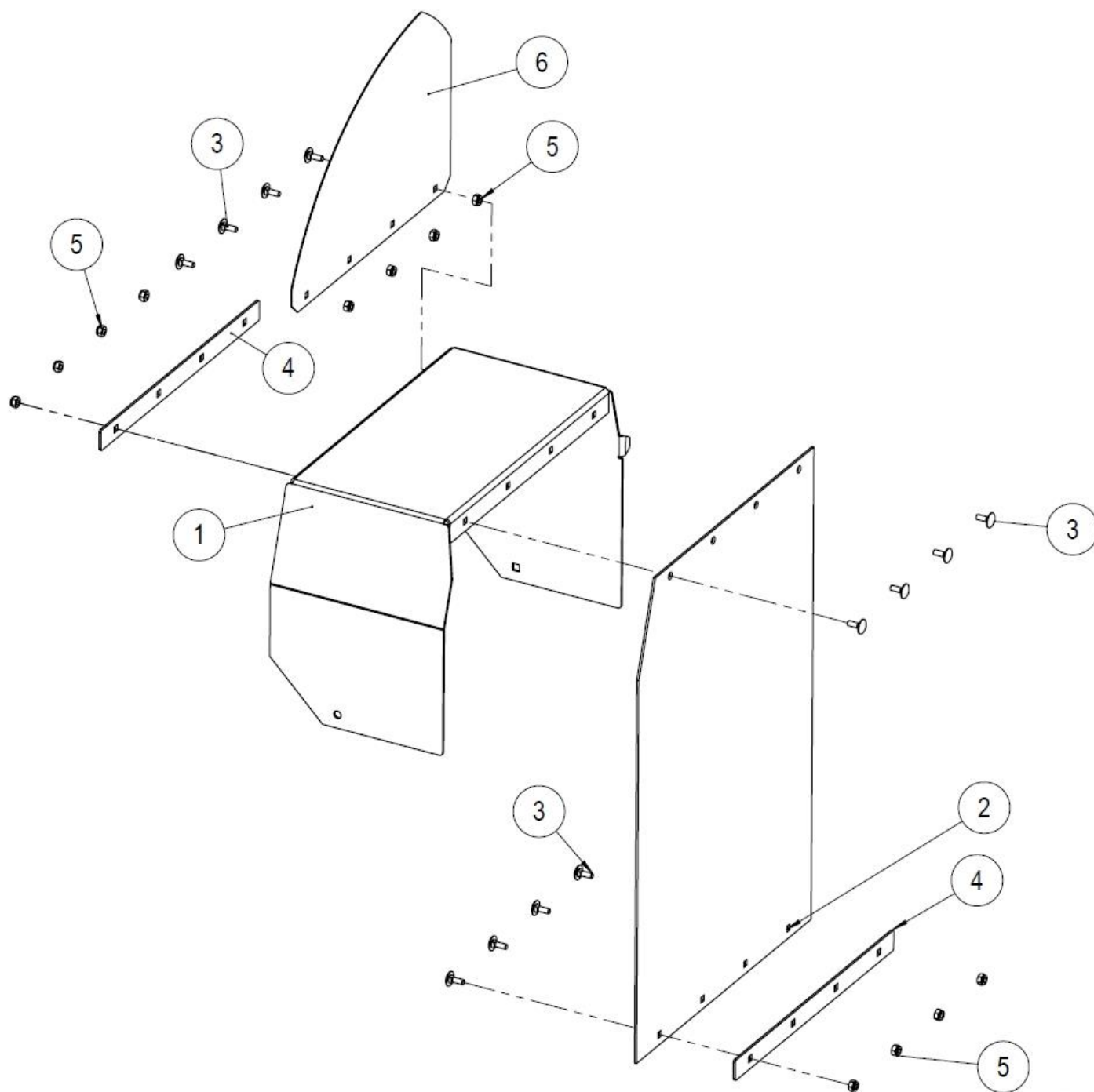
No.	Part number_Name	Pcs
1	47550_Log length measuring device	1
5	96313_Washer DIN 125 A4	4
6	95033_Knurled head screw M8-20	1
8	95549_Optical source	1
9	95554_Optical sensor cable DOL-1204-G05M	1
10	?_Locking nut DIN EN ISO 10511 M4	2
11	96261_Pan head screw DIN 7985 M4x25 -Z	2

7.1 Exploded view and parts list of the filter



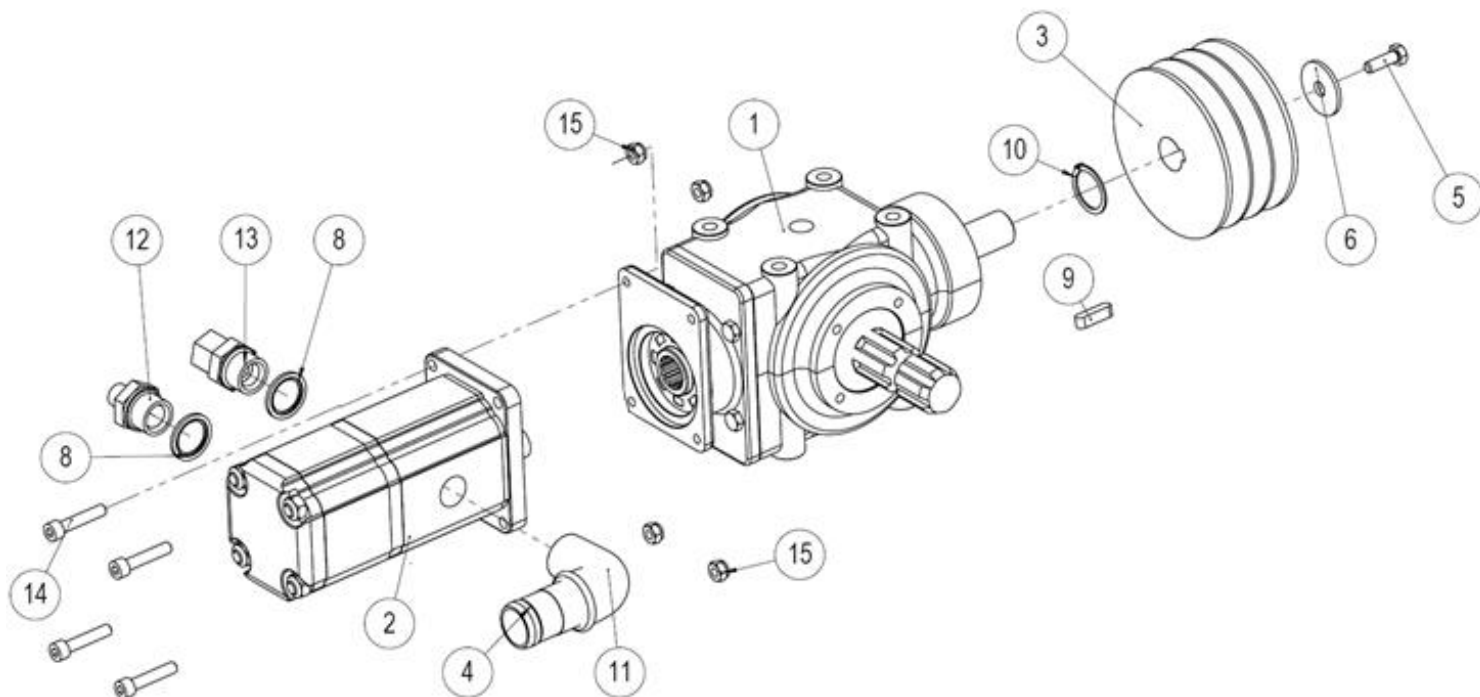
No.	Part number_Name	Pcs
1	97348_Filter insert	1
2	97349_Filter box, complete	1

8.1 Exploded view and parts list of the splitting blade guard



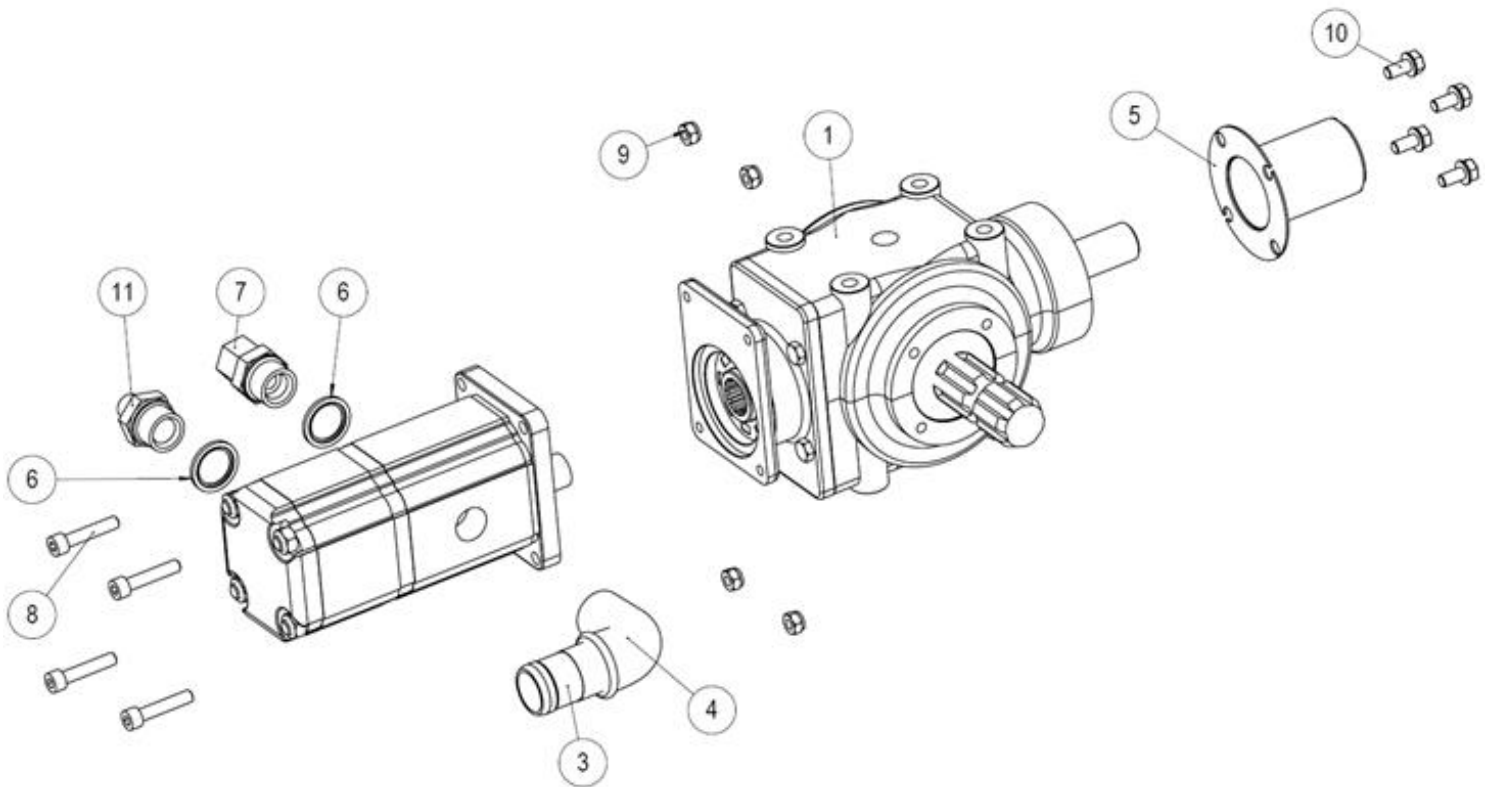
No.	Part number_Name	Pcs
1	37606_Splitting blade guard plate	1
2	37608_Protective mat	1
3	96187_Lock screw DIN 603 M8x20	12
4	37609_Attachment plate for the protective mat	2
5	96222_Lock nut DIN 985 M8	12
6	37614_Upper guard of the splitting mechanism	1
7	96061_Washer DIN 125 A8	4

9.1 Exploded view and parts list of the power transmission (the combi model, 37611)



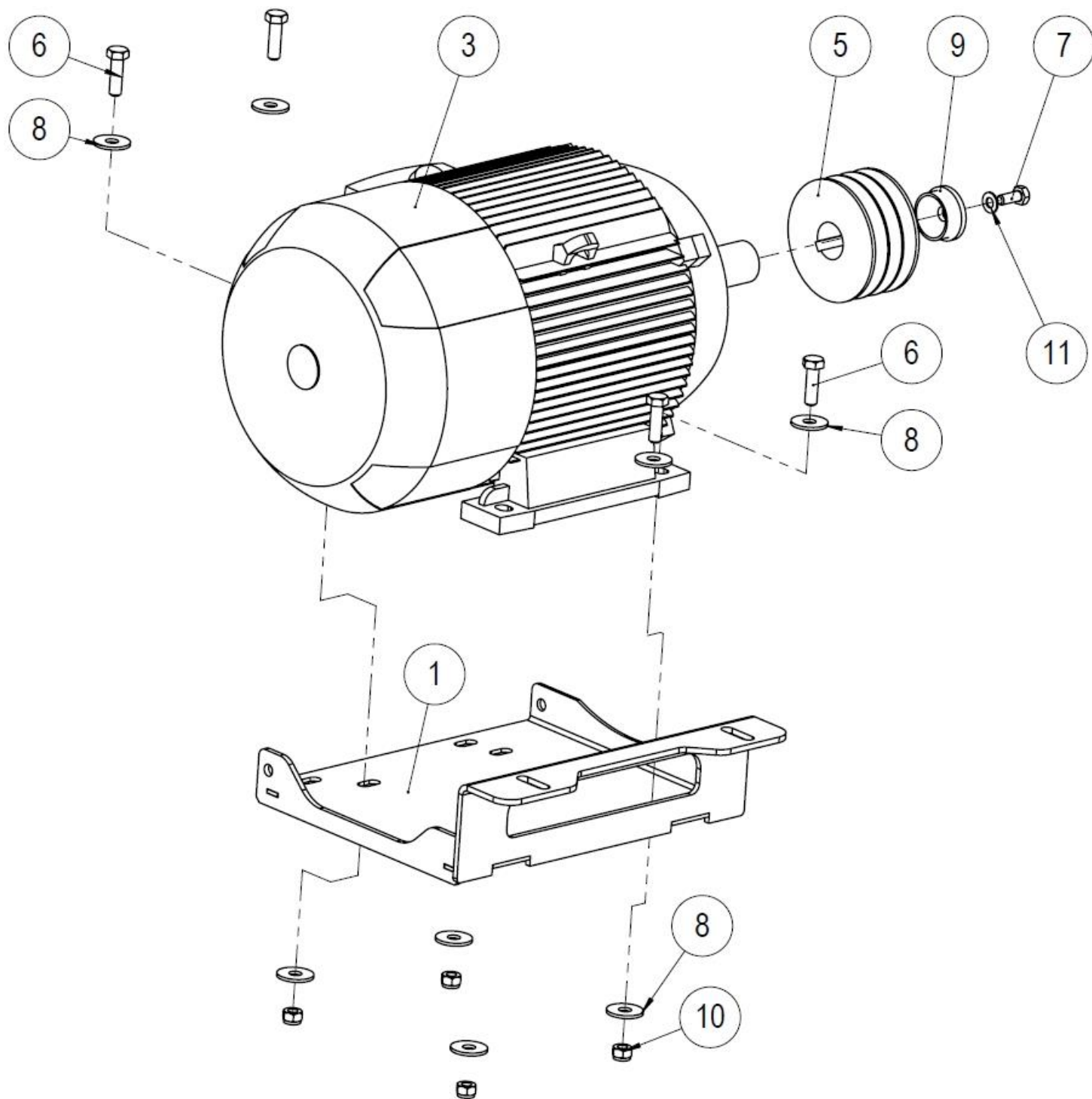
No.	Part number_Name	Pcs
1	95324_Right angle gear	1
2	97514_Pump	1
3	95528_Belt pulley B3, 125-25	1
4	47112_C_Nipple	1
5	96164_Hex screw DIN 933 M8x25	1
6	10492_Washer	1
7	97212_3.8 USIT	1
8	97214_USIT 3.4	2
9	97371_Hydraulic motor wedge	1
10	96044_Retaining ring DIN 471 30	1
11	95315_3.4 curve	1
12	97206_Double nipple straight 3/4 x 3/8	1
13	97217 Connecting nipple	1
14	96037_Hex socket screw DIN 912 M8x40	4
15	96222_Lock nut DIN 985 M8	4

9.2 Exploded view and parts list of the power transmission (the tr model, 37632)



No.	Part number_Name	Pcs
1	95324_Right angle gear	1
2	97514_Pump	1
3	47112_C_Nipple	1
4	95315_3.4 curve	1
5	37622_Shaft guard	1
6	97214_USIT 3.4	2
7	97217_Connecting nipple	1
8	96037_Hex socket screw DIN 912 M8x40	4
9	96222_Lock nut DIN 985 M8	4
10	96172_Flange bolt M8x16	4
11	97206_Double nipple straight 3/4 x 3/8	1

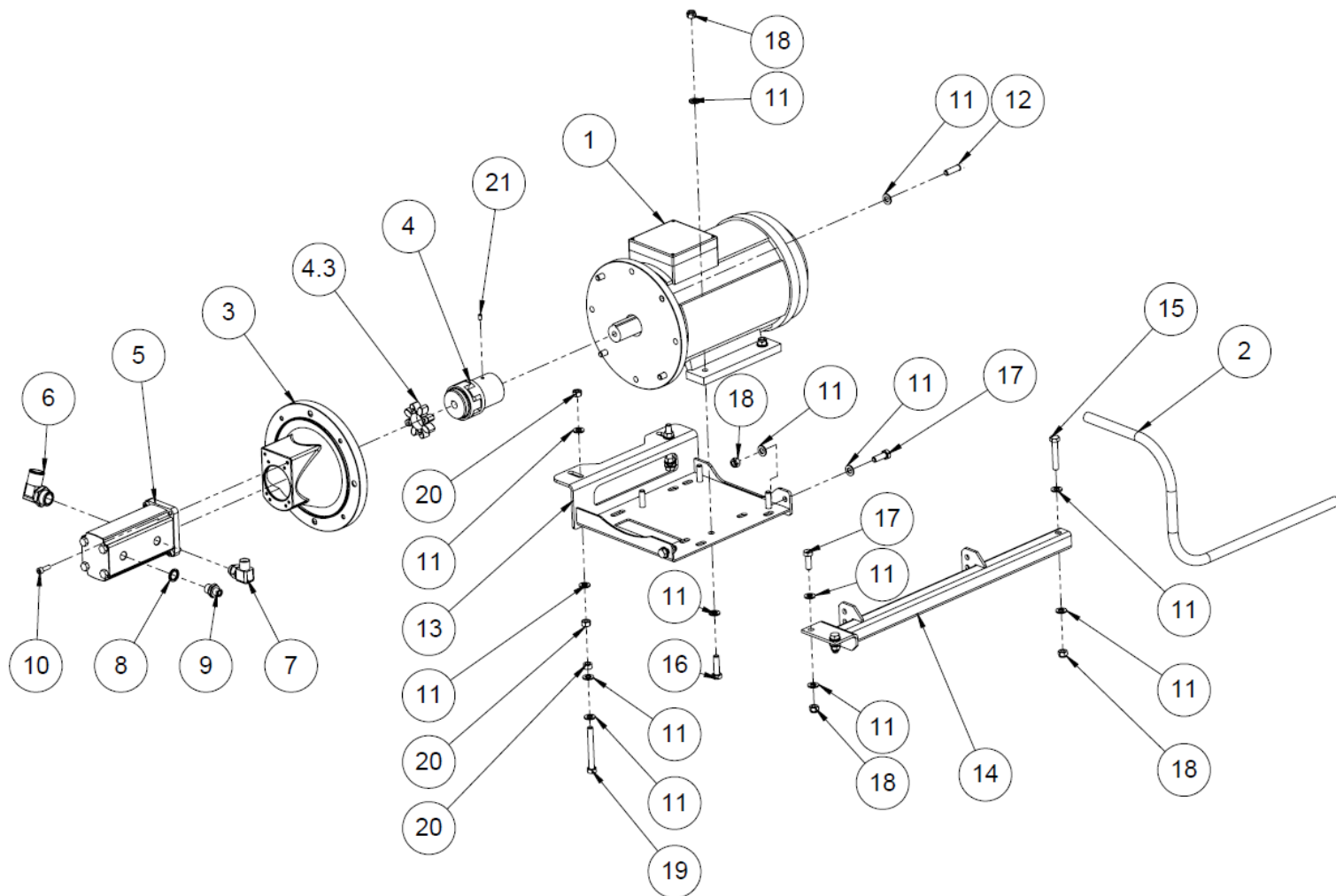
9.3 Exploded view and parts list of the electric motor (Combi model)



No.	Part number_Name	Pcs
1	37291_Bed for the electric motor	1
3	95041_Electric motor 10 kW	1
4	37571_Attachment plate for the motor bed	1
5	95365_Belt pulley B3,125	1
6	96148_Hex screw DIN 933 M12x40	4

7	96139_Hex screw DIN 933 M10x25	1
8	96340_Washer DIN 9021 M12	8
9	37616_Shaft end of the electric motor	1
10	96218_Lock nut DIN 985 M12	4
11	96049_Washer DIN 125 A10	1

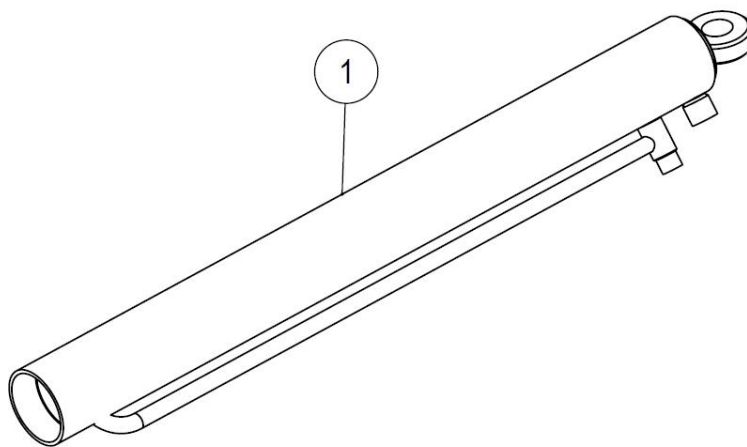
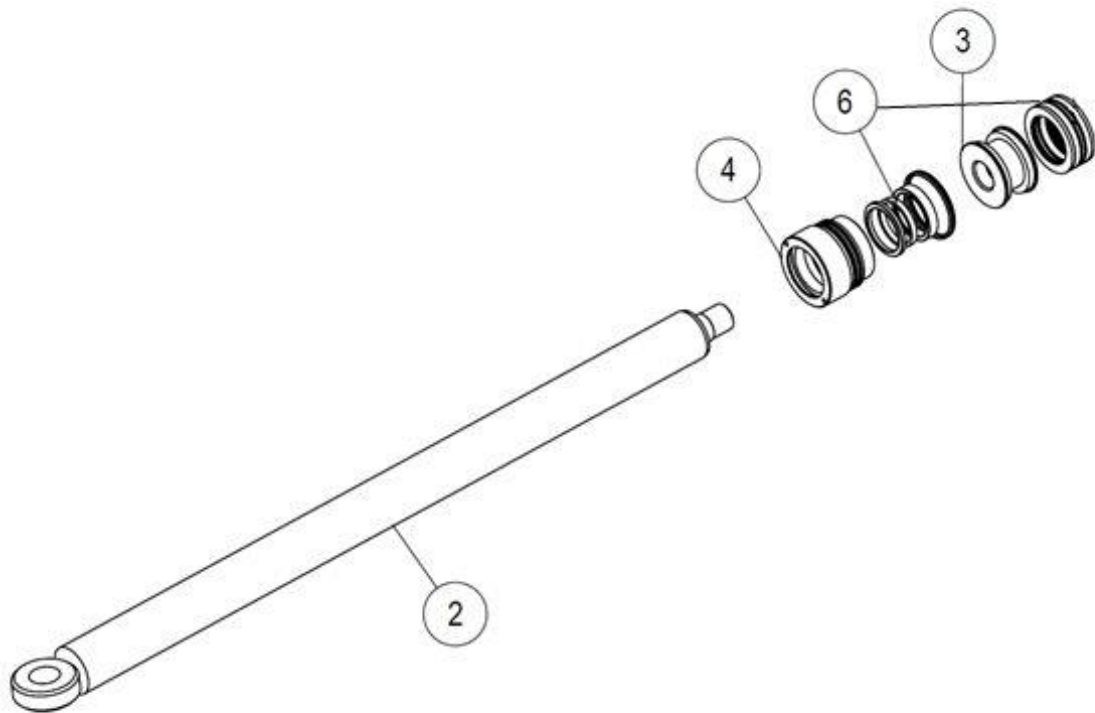
9.4 Exploded view and parts list of the electric motor (electric model)



No.	Part number	Name	Pcs
1	95846	Electric motor 10 kW B35	1
2	95164	Electric cable	1
3	97350	Motor flange	1
4	97351	Intermediate switch	1
4.3	95113	Clutch rubber	1
5	97869	Hydraulic pump 32/11 ccm	1
6	97849	Suction connector 1"/32mm	1
7	97247	Directional corner nipple 1/2"	1
8	97213	USIT 1/2"	1
9	97203	Double nipple, straight 3/8"-1/2"	1
10	96035	Hex screw DIN 912 M8x25	4

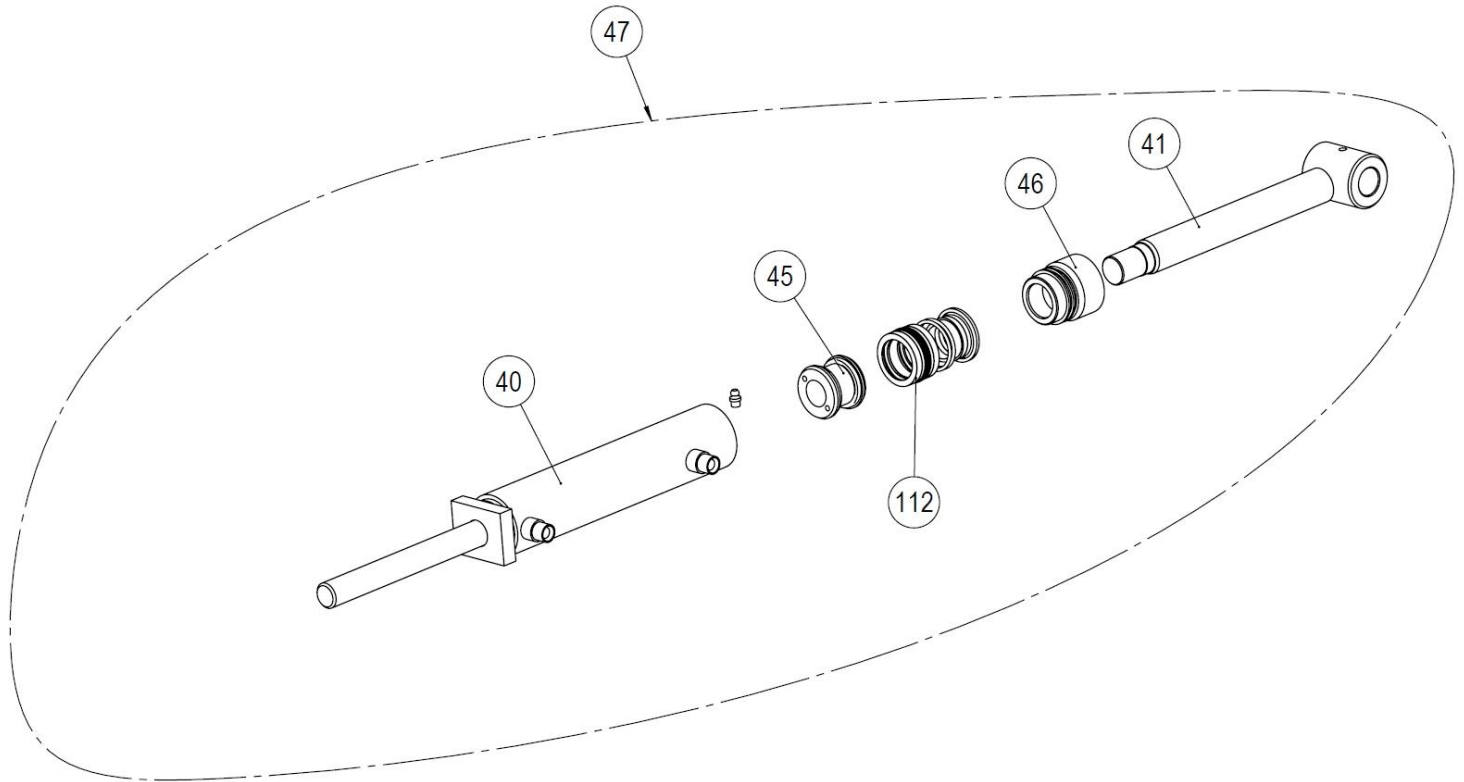
11	96058	Washer DIN 125 A12	30
12	96148	Hex screw DIN 933 M12x40	4
13	37291	Electric motor bed	1
14	37514	Electric motor fastener	1
15	96110	Hex screw DIN 931 M12x70	1
16	96107	Hex screw DIN 933 M12x45	4
17	96147	Hex screw DIN 933 M12x35	4
18	96218	Locking nut DIN 985 M12	9
19	96141	Hex screw DIN 933 M12x100	2
20	96200	Hex nut DIN 934 M12	6
21	96227	Socket set screw DIN 916 M8x12	1

4.1 Exploded view and parts list of the splitting cylinder (37510)



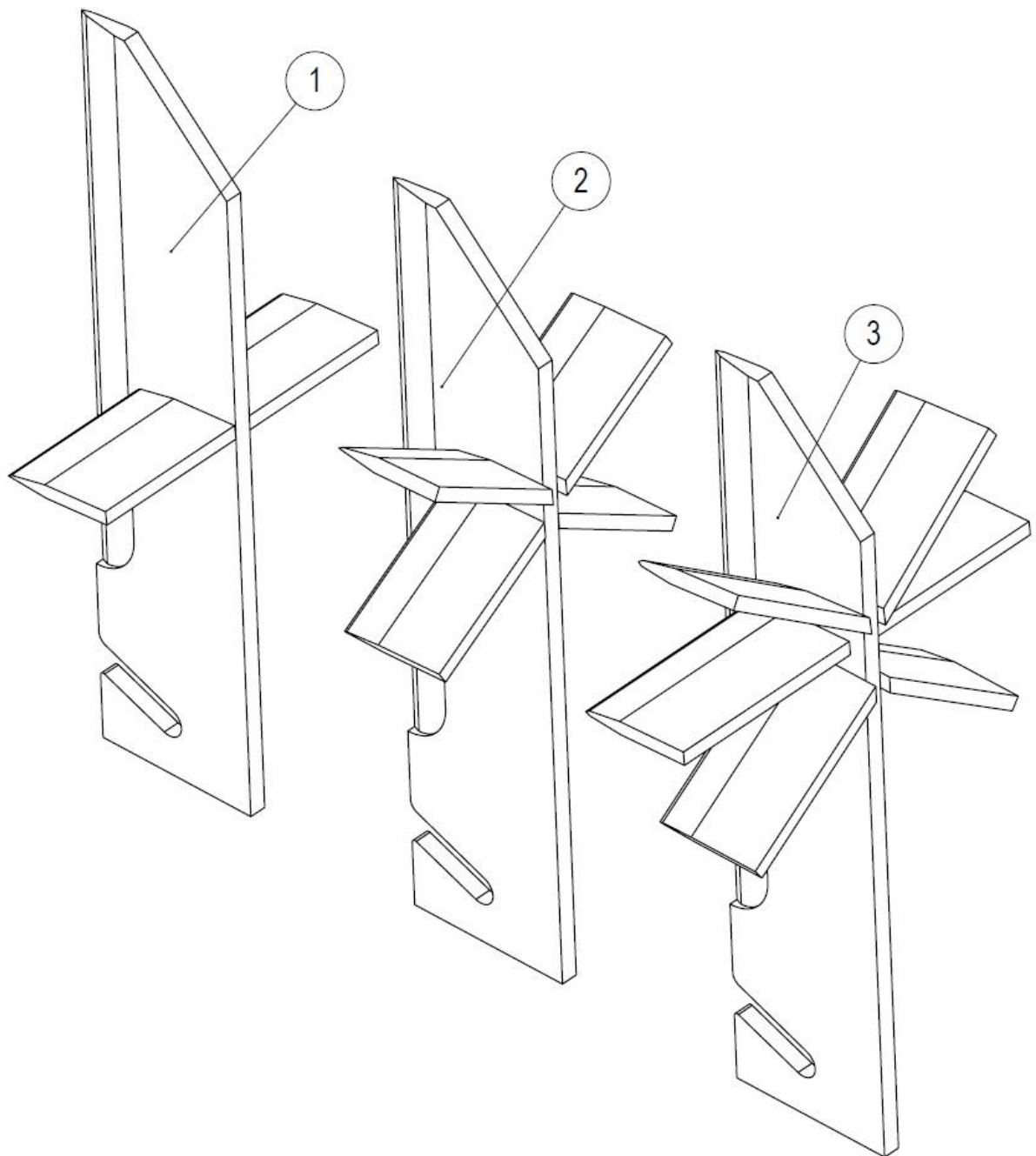
No.	Part number_Name	Pcs
1	37051_Cylinder pipe	1
2	37511_Cylinder rod	1
3	37058_Piston	1
4	60597_Rod control Ø80, 70/50	1
6	97368_Seal kit 70/50	1

4.2 Exploded view and parts list of the splitting blade cylinder (60915)



No.	Part number_Name	Pcs
40	60916_Cylinder pipe	1
41	60920_Cylinder rod	1
46	10261_Rod control	1
112	97294_Seal kit 50/32	1
45	10260_Piston	1
47	60915_Cylinder, complete	1

5.1 Figures and part numbers of the splitting blades



No.	Part number_Name	Pcs
1	37166_4-way blade	1
2	37671_6-way blade	1
3	37672_8-way blade	1